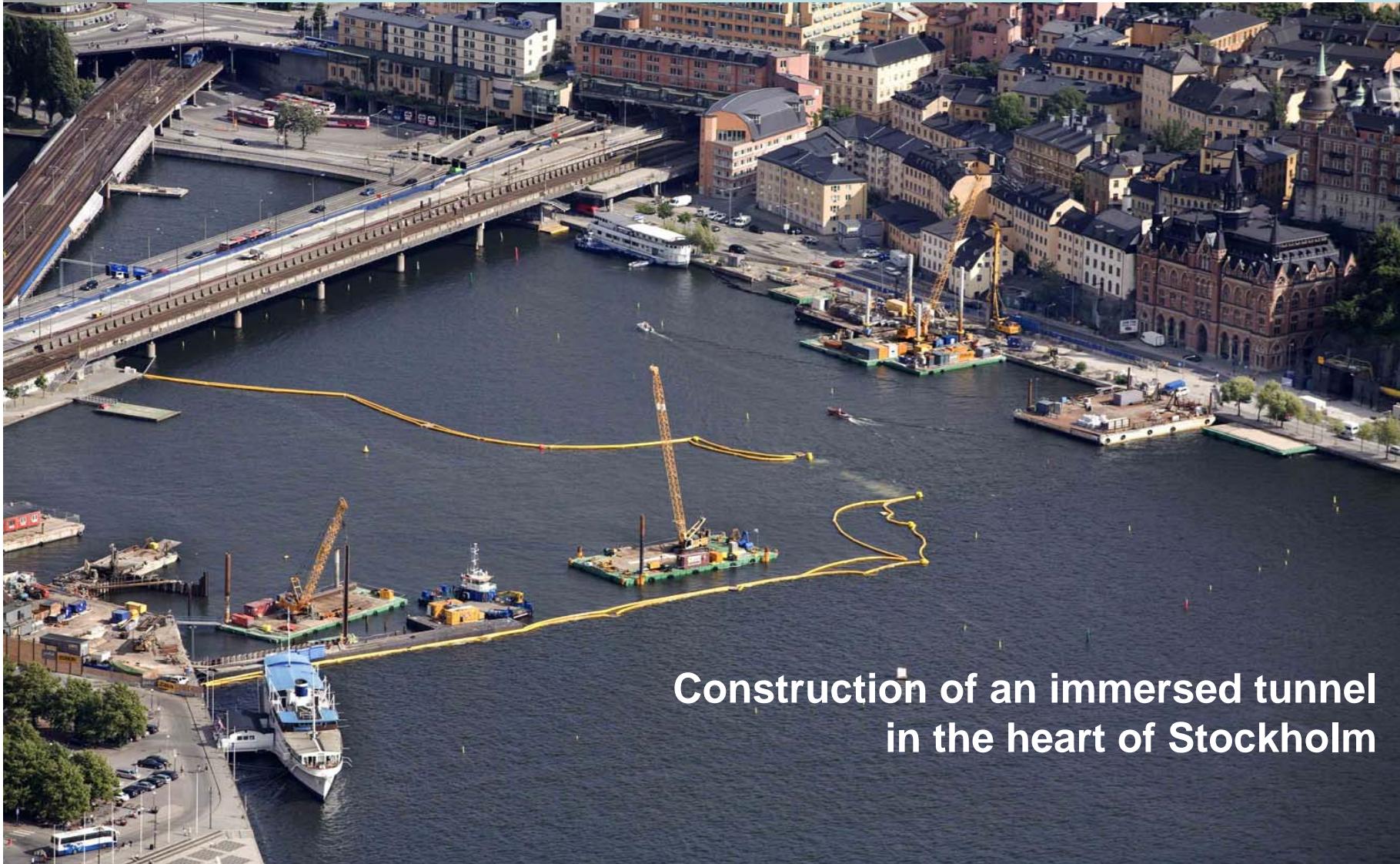
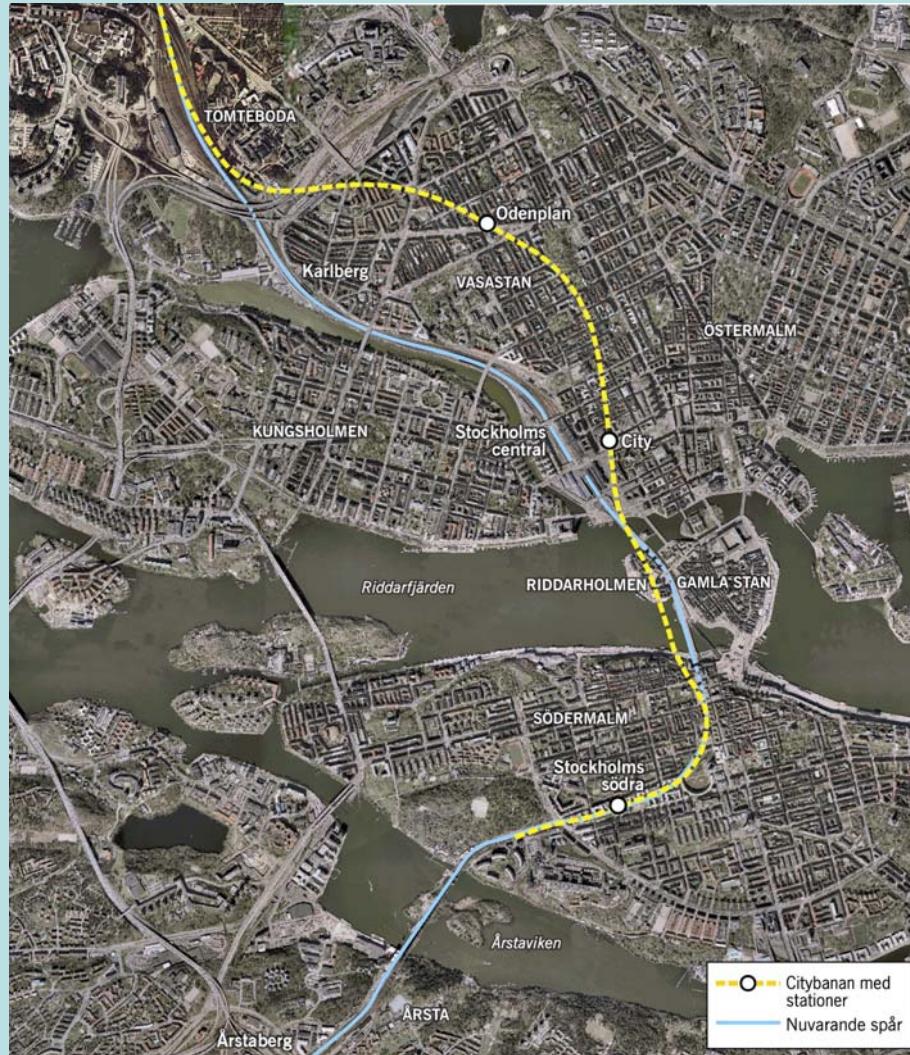


Söderströmstunneln – General Presentation of the Project



**Construction of an immersed tunnel
in the heart of Stockholm**

Söderströmstunneln – General Presentation of the Project Overview



Citybanan

Underground commuter railway system through the center of Stockholm

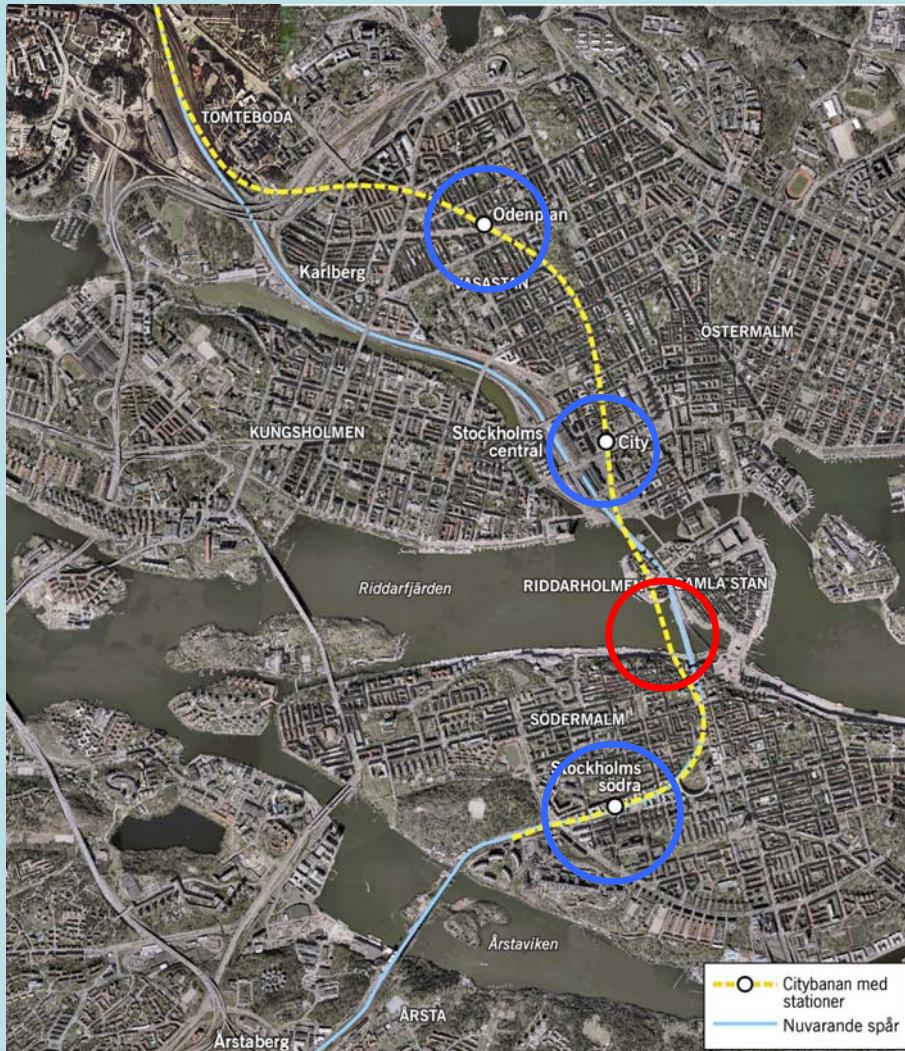
Trafikverket

Building authority and owner of the project

Construction period of the Citybanan

from 2008
until 2017

Söderströmstunneln – General Presentation of the Project Overview



Stations

Odenplan

City

Stockholm Södra

Immersed tunnel

Söderströmstunneln

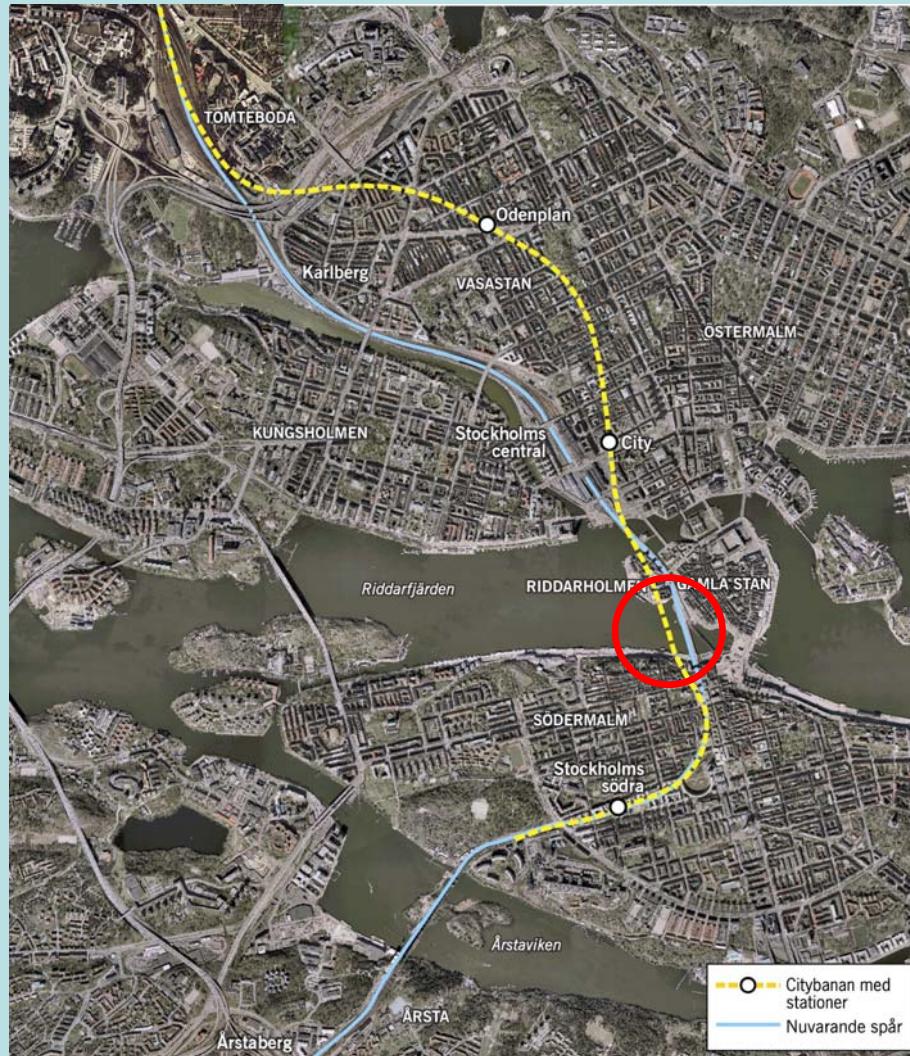
Construction organizations:

Ed. Züblin A.G. and

E. Pihl & Søn A.S.

Söderströmstunneln – General Presentation of the Project

Söderströmstunneln



Construction period

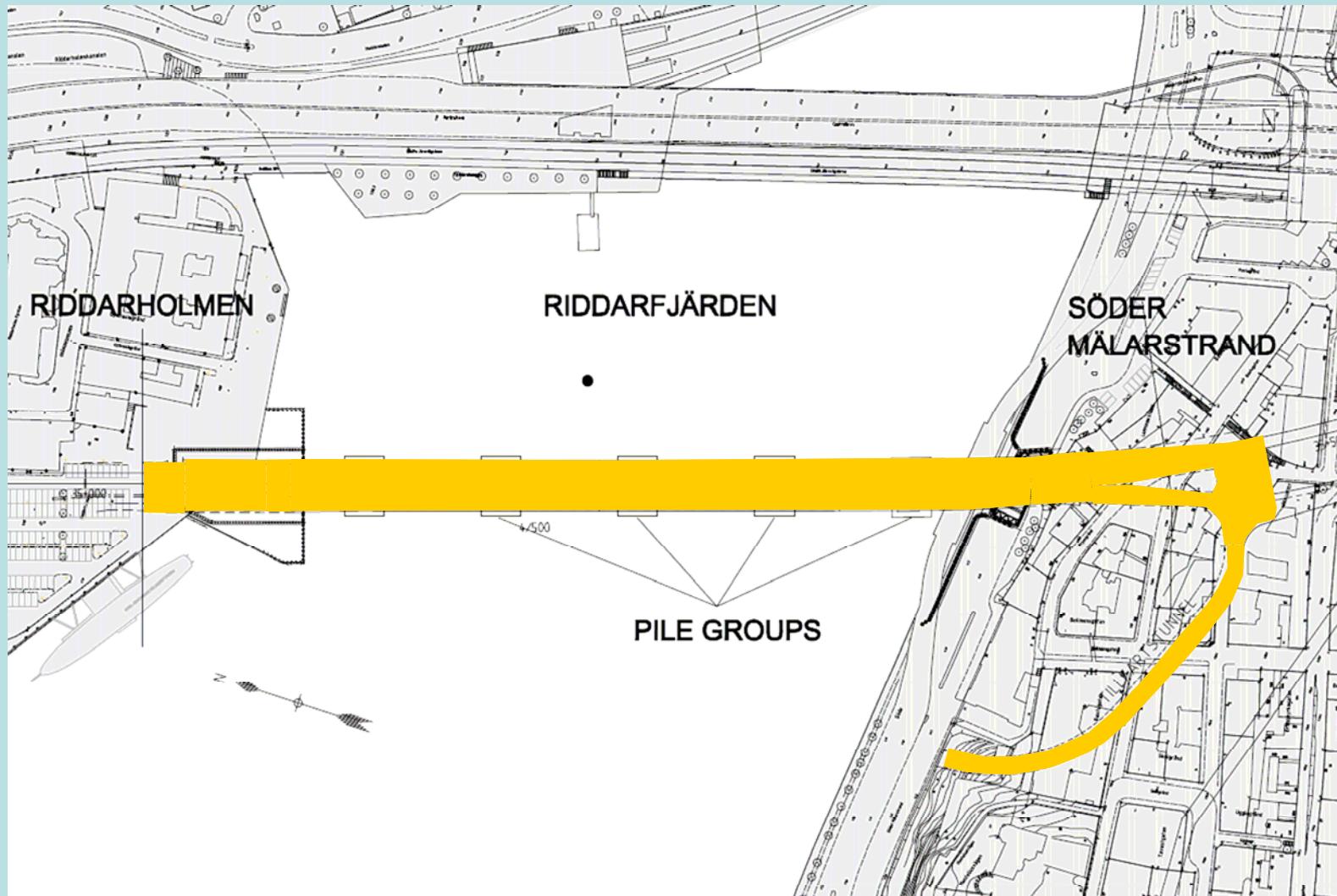
from January 2008
until January 2013

Contract value
approx. 1 330 TSEK

Conditions
Design and built
lifetime 120 years

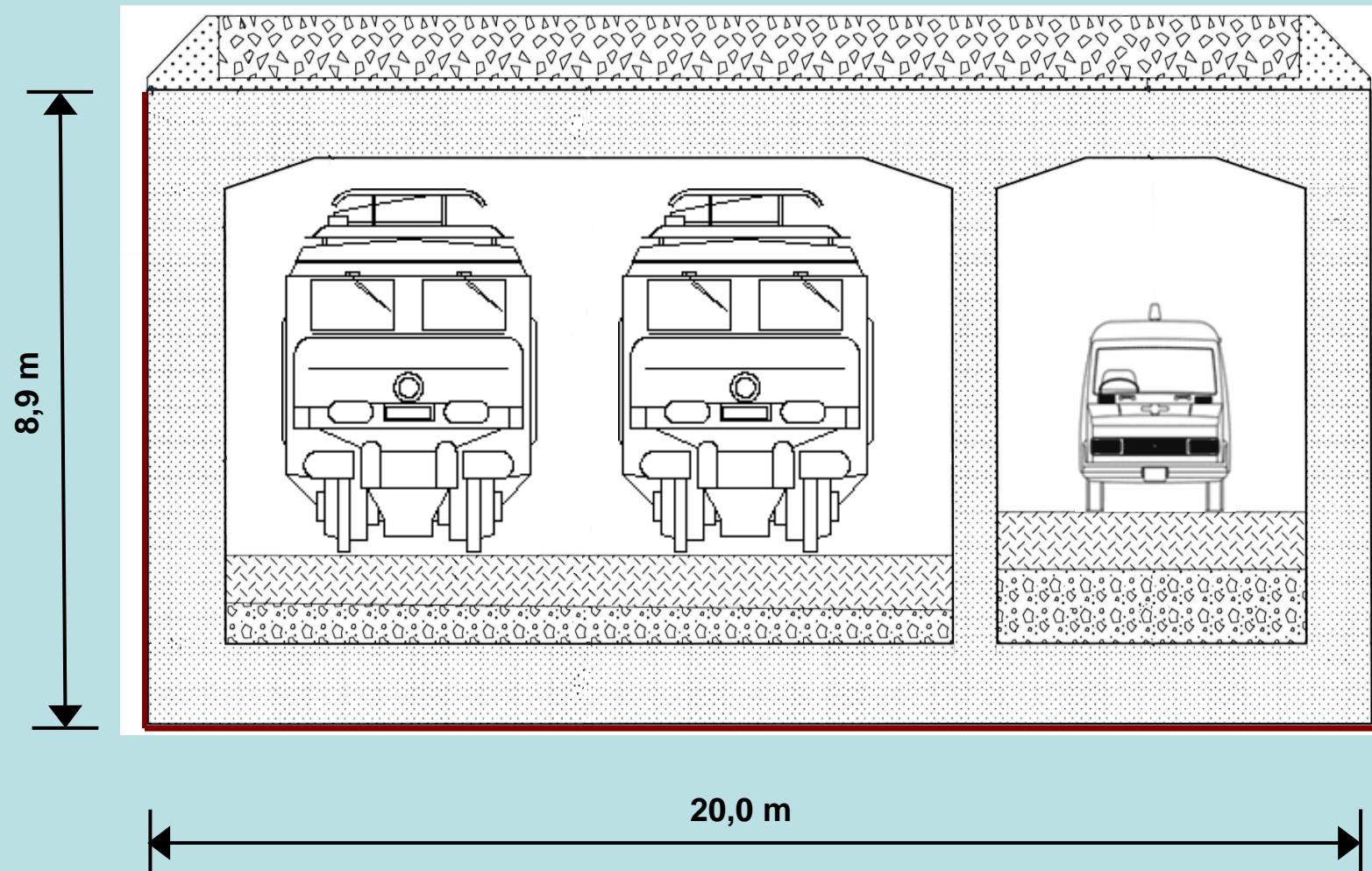
Environmental issues
load restrictions
noise limitation
drinking water quality
limited sea access

Söderströmstunneln – General Presentation of the Project Overview



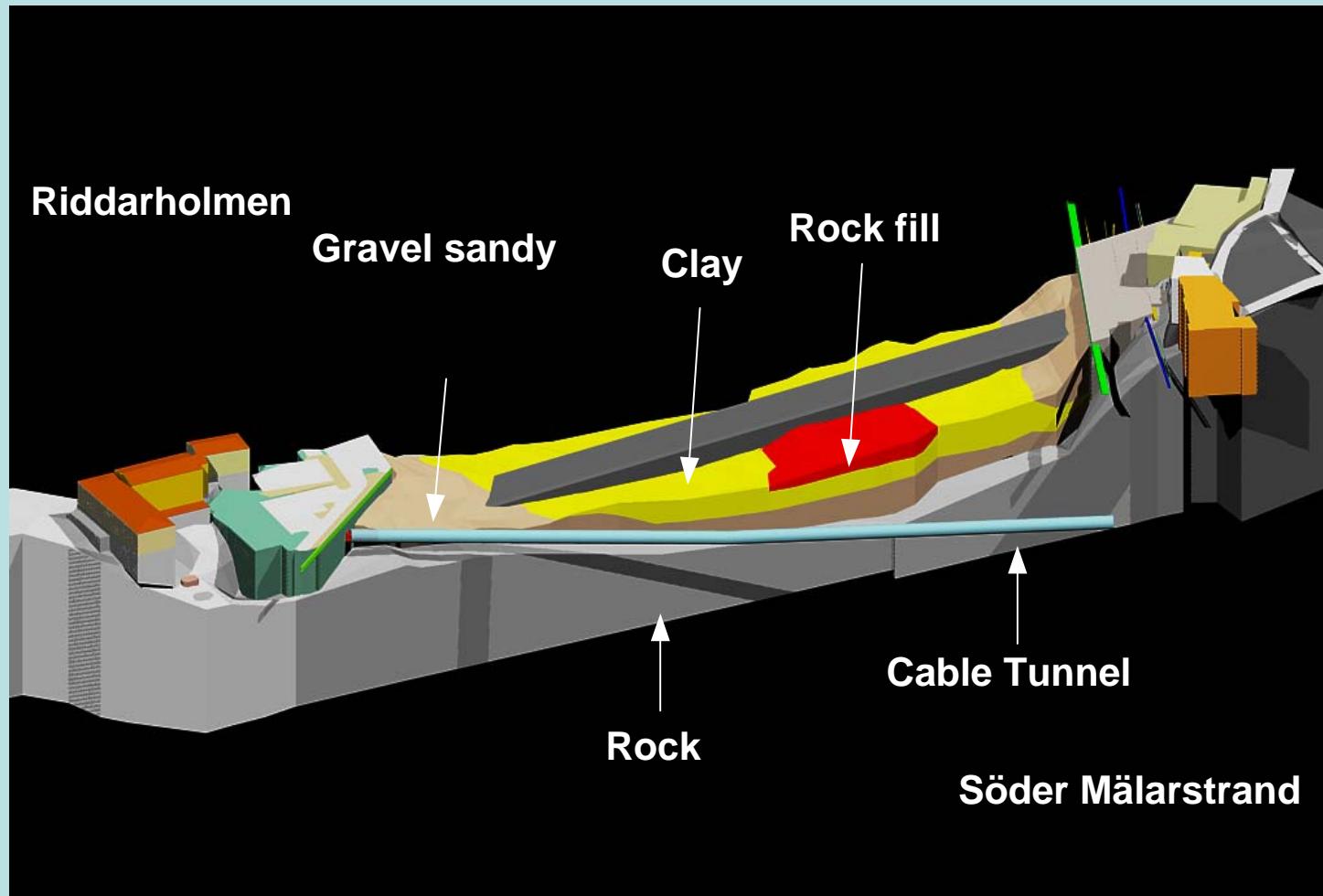
Söderströmstunneln – General Presentation of the Project

Cross section



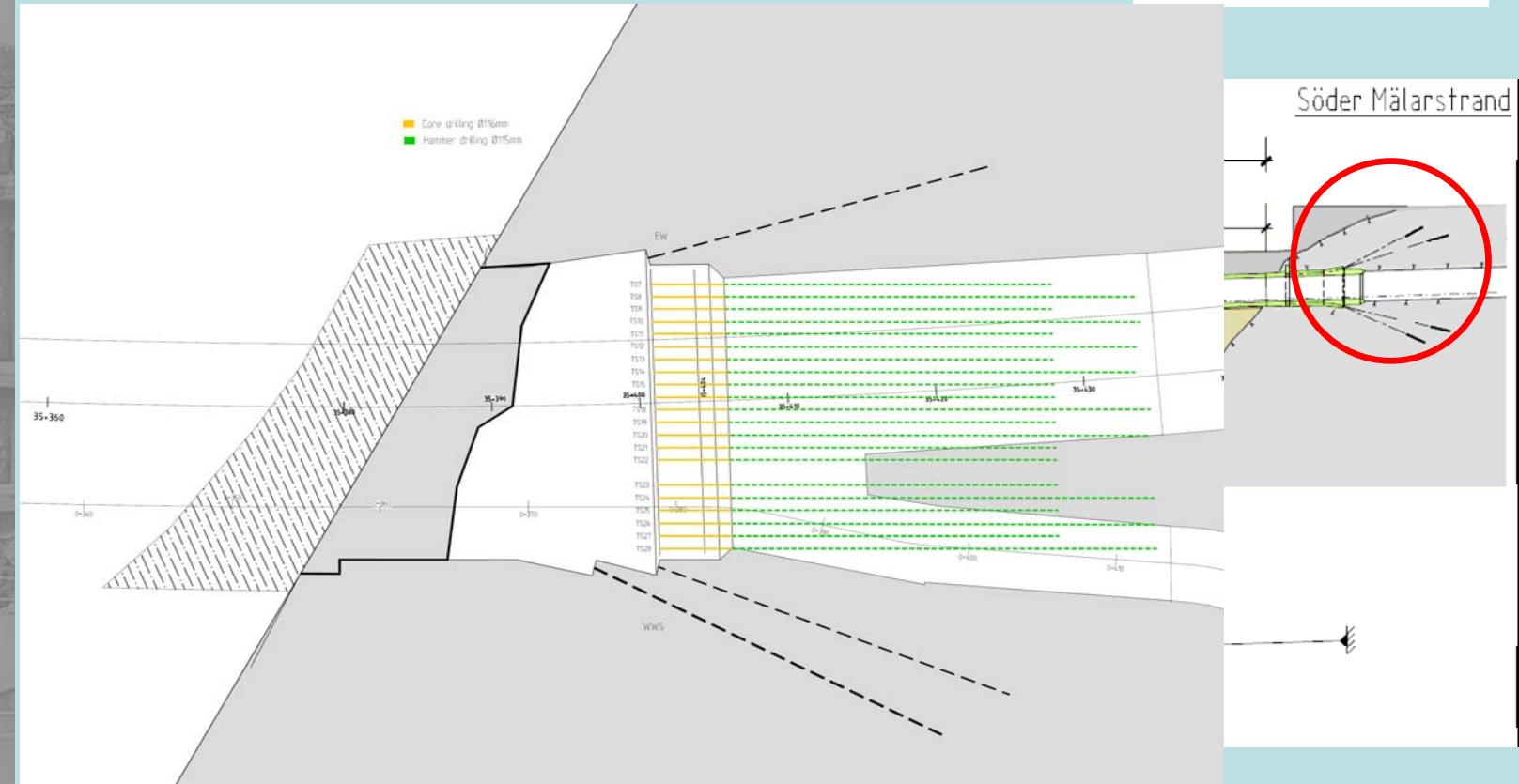
Söderströmstunneln – General Presentation of the Project

Boundary conditions



Söderströmstunneln – General Presentation of the Project

Longitudinal section



- Cristalline Rock up to 300 MPa
- Moraine, Clay, Filling

Söderströmstunneln – General Presentation of the Project

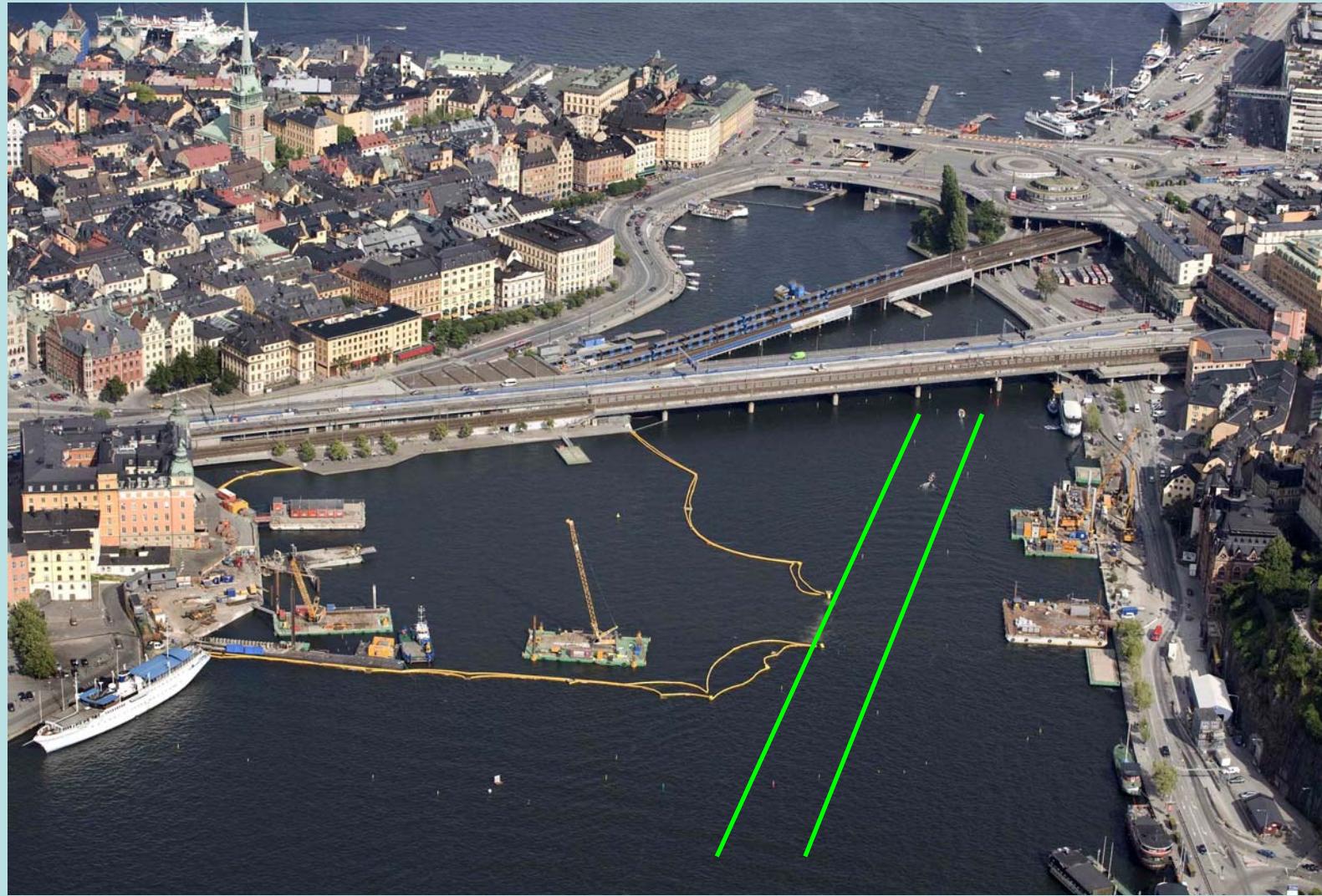


JV SÖDERSTRÖMSTUNNELN HB

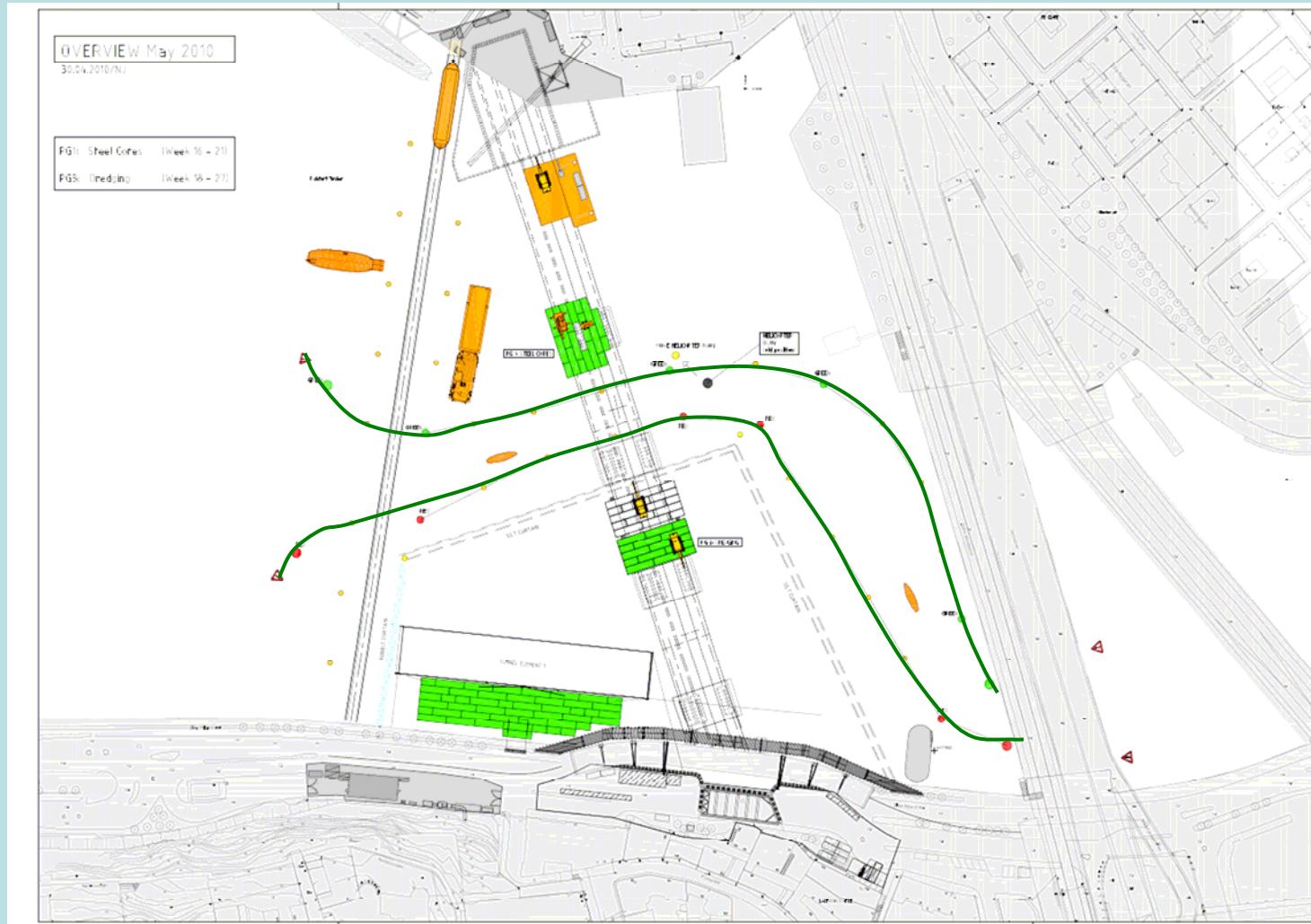


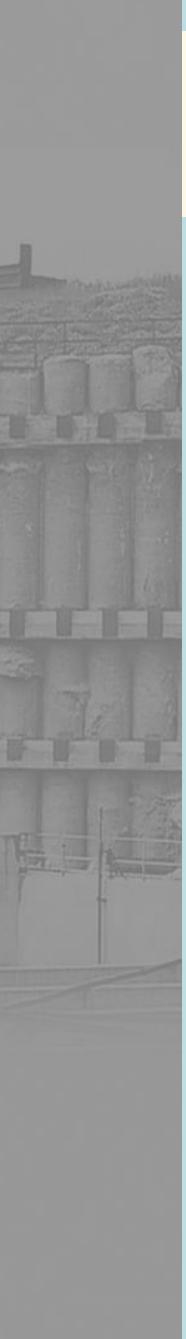
Söderströmstunneln – General Presentation of the Project

Marine overview



Söderströmstunneln – General Presentation of the Project

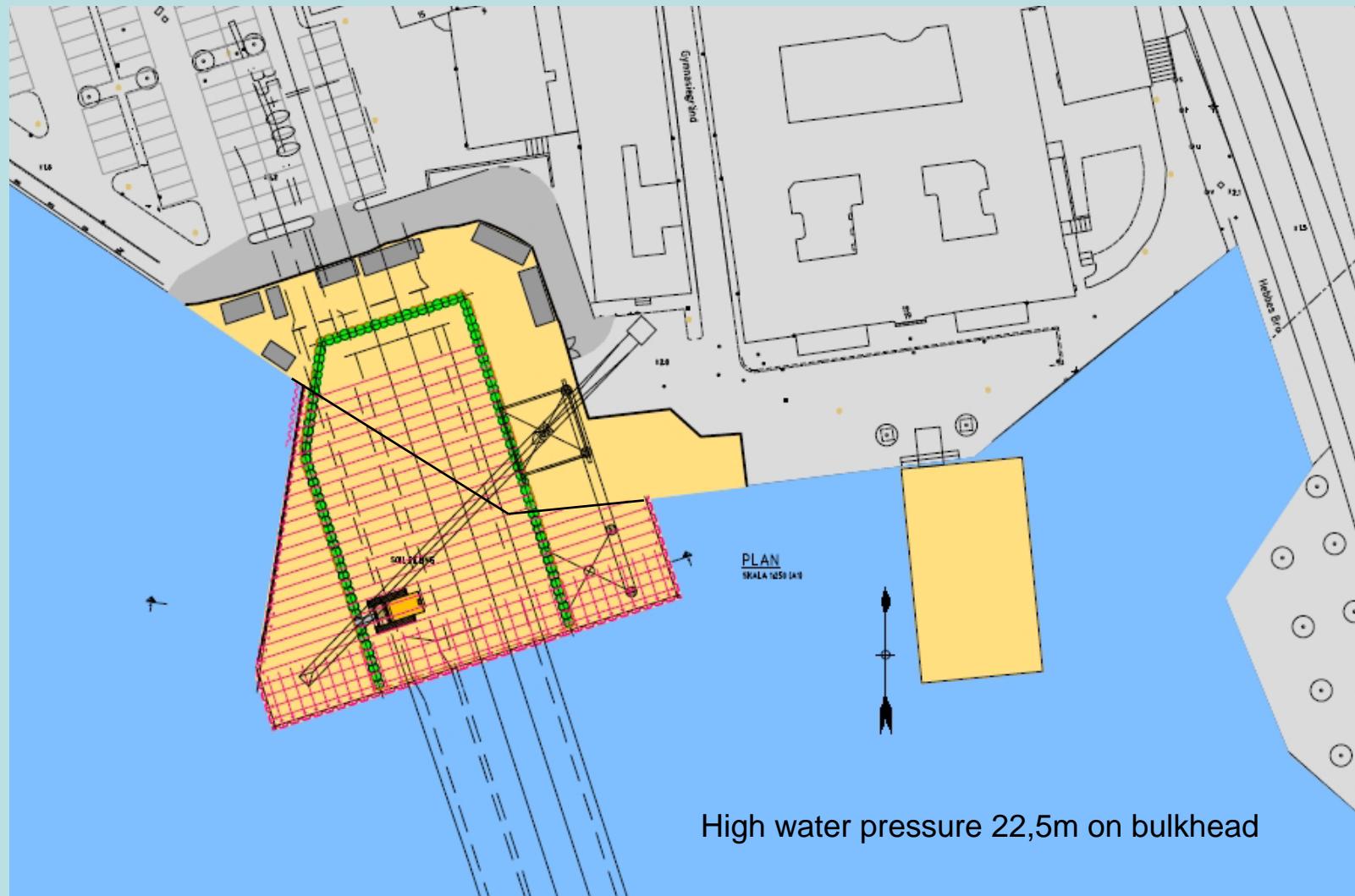




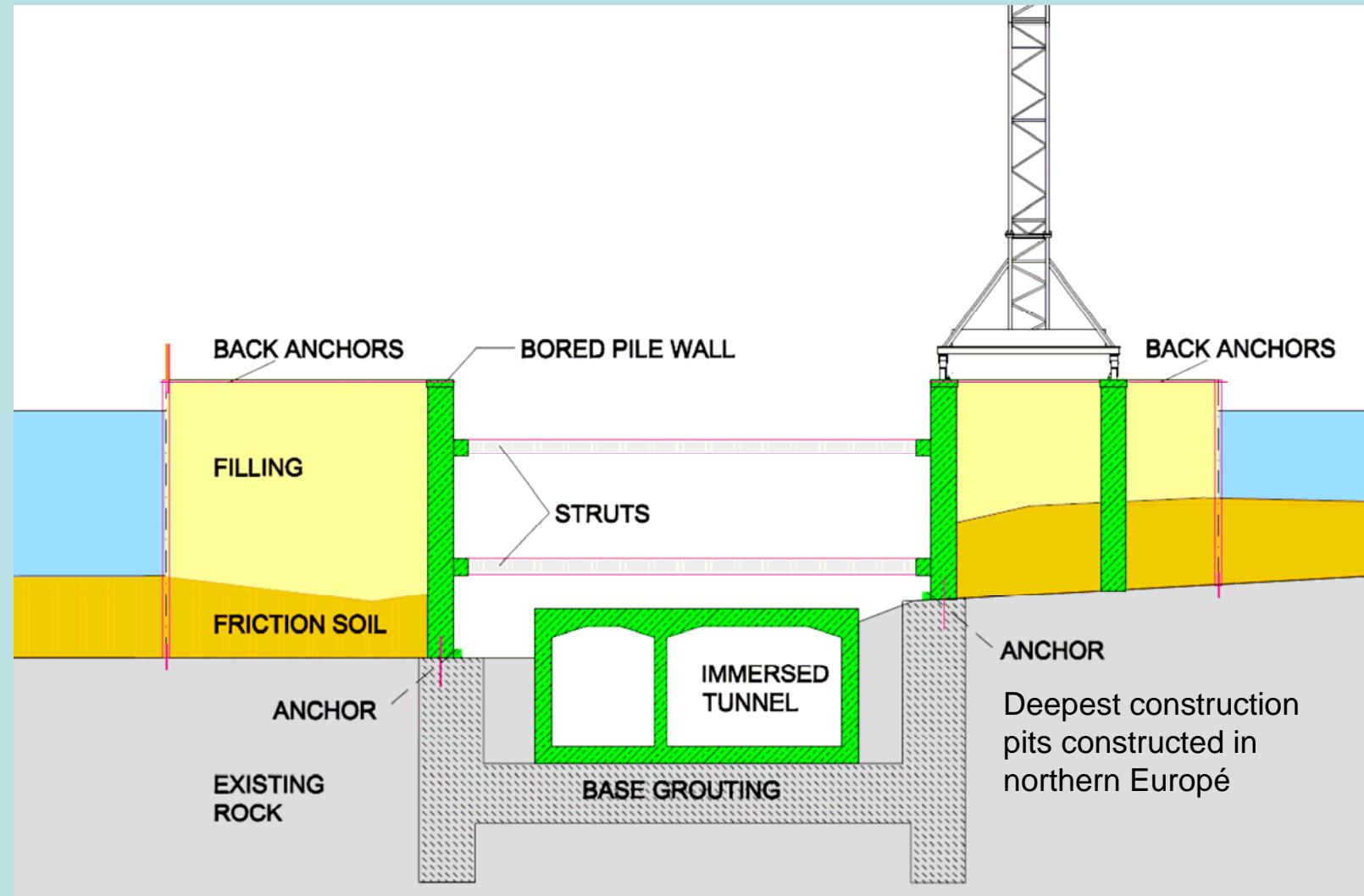
Söderströmstunneln – General Presentation of the Project



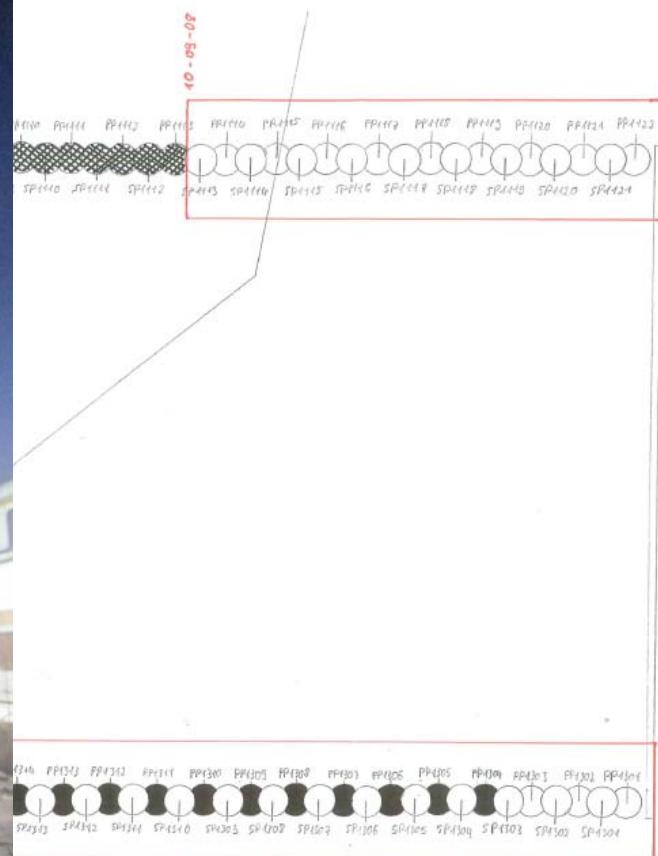
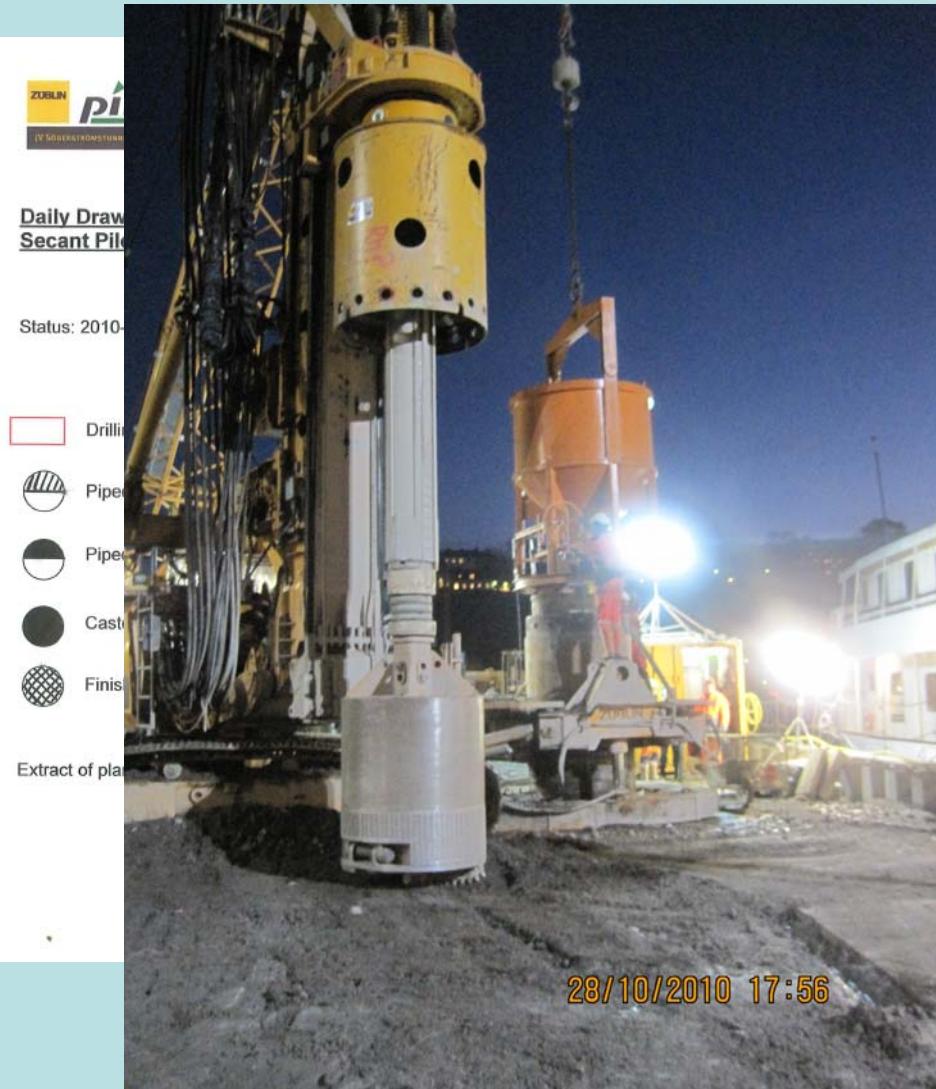
Söderströmstunneln – General Presentation of the Project Riddarholmen



Söderströmstunneln – General Presentation of the Project Riddarholmen



Söderströmstunneln – General Presentation of the Project



Söderströmstunneln – General Presentation of the Project Riddarholmen



Söderströmstunneln – General Presentation of the Project

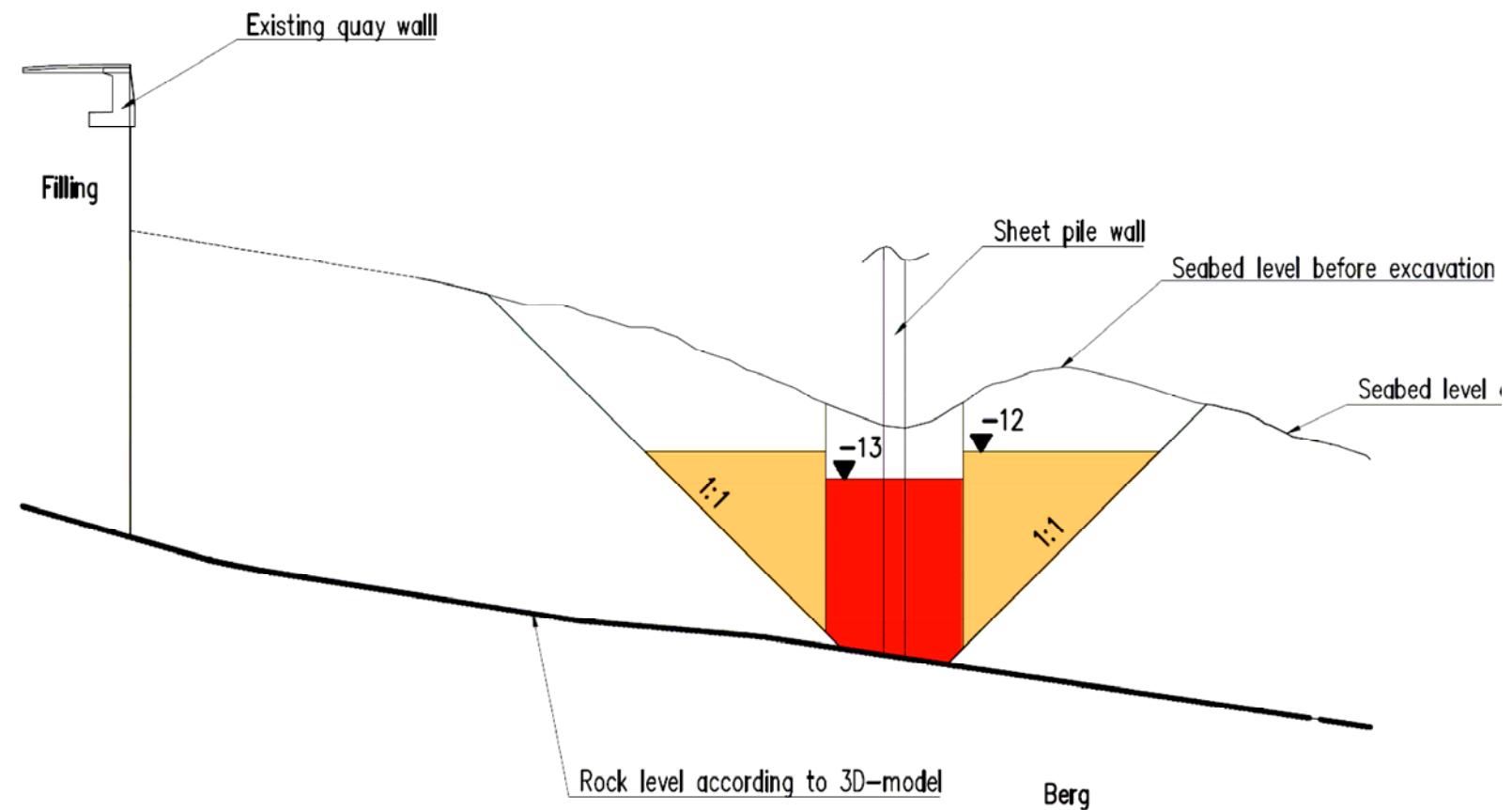


Söderströmstunneln – General Presentation of the Project



pihl

JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project



Söderströmstunneln – General Presentation of the Project



Söderströmstunneln – General Presentation of the Project



Söderströmstunneln – General Presentation of the Project



Söderströmstunneln – General Presentation of the Project

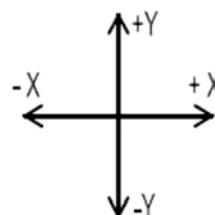


9.) After dewatering of construction pit.

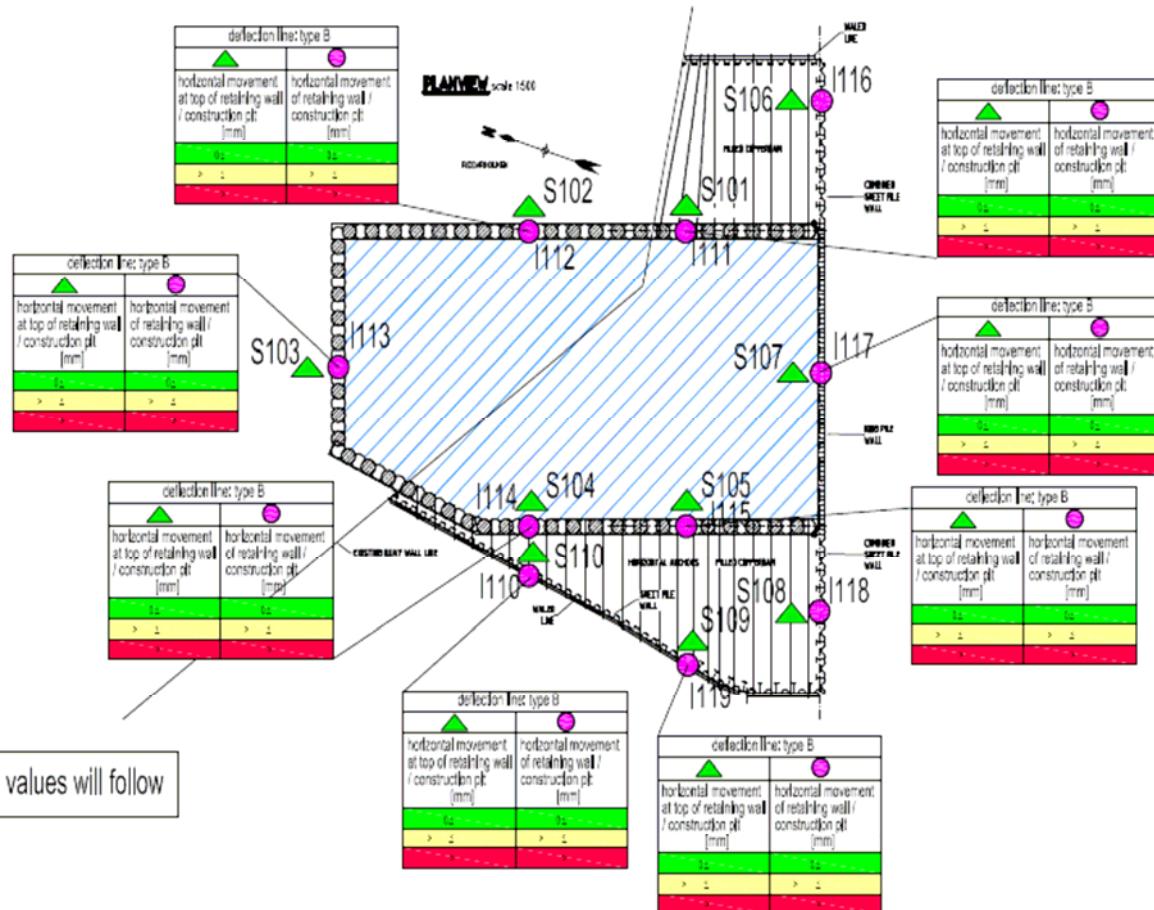
Measurement at existing buildings and quay wall		
type of measurement	frequency / interval of measurement	measurement points
S+I	1x	all

(Measurement points shown as I 1-1)

Measurement at retaining wall / construction pit		
type of measurement	frequency / interval of measurement	measurement points
S+I	1x	as shown in this sketch



Limiting values will follow



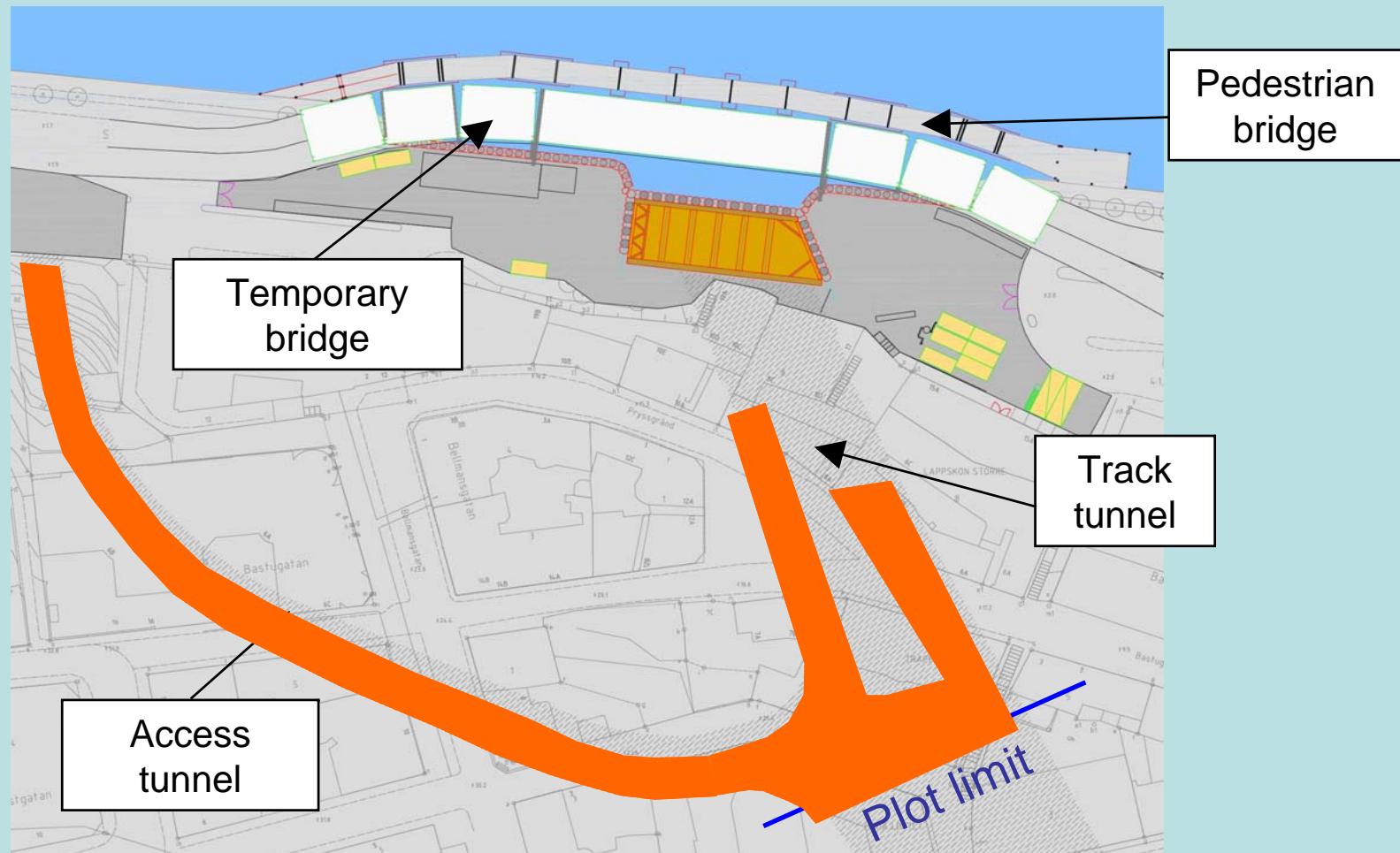
Söderströmstunneln – General Presentation of the Project

Söder Mälarstrand



pihl

JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB

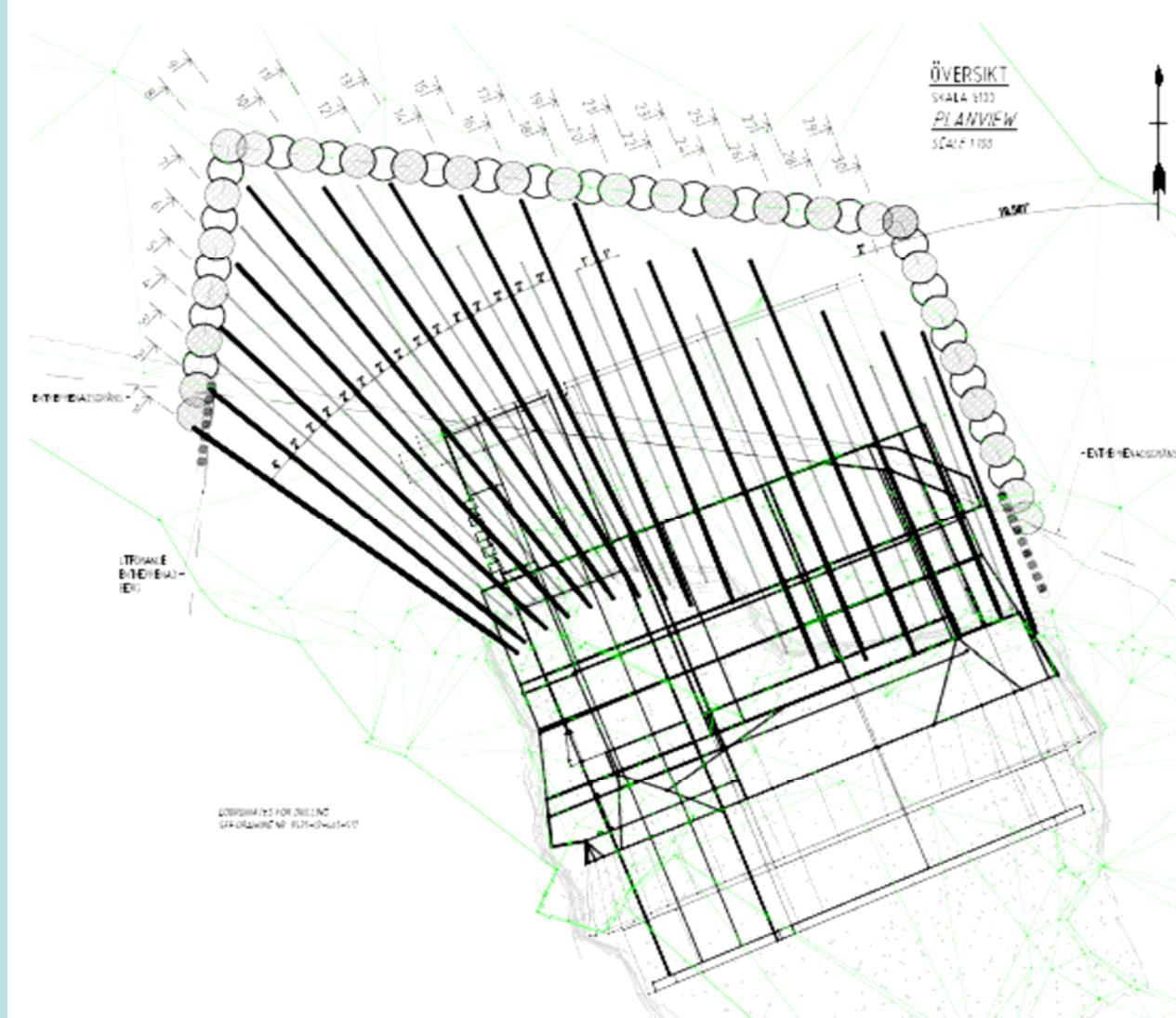


Söderströmstunneln – General Presentation of the Project



pihl

JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB



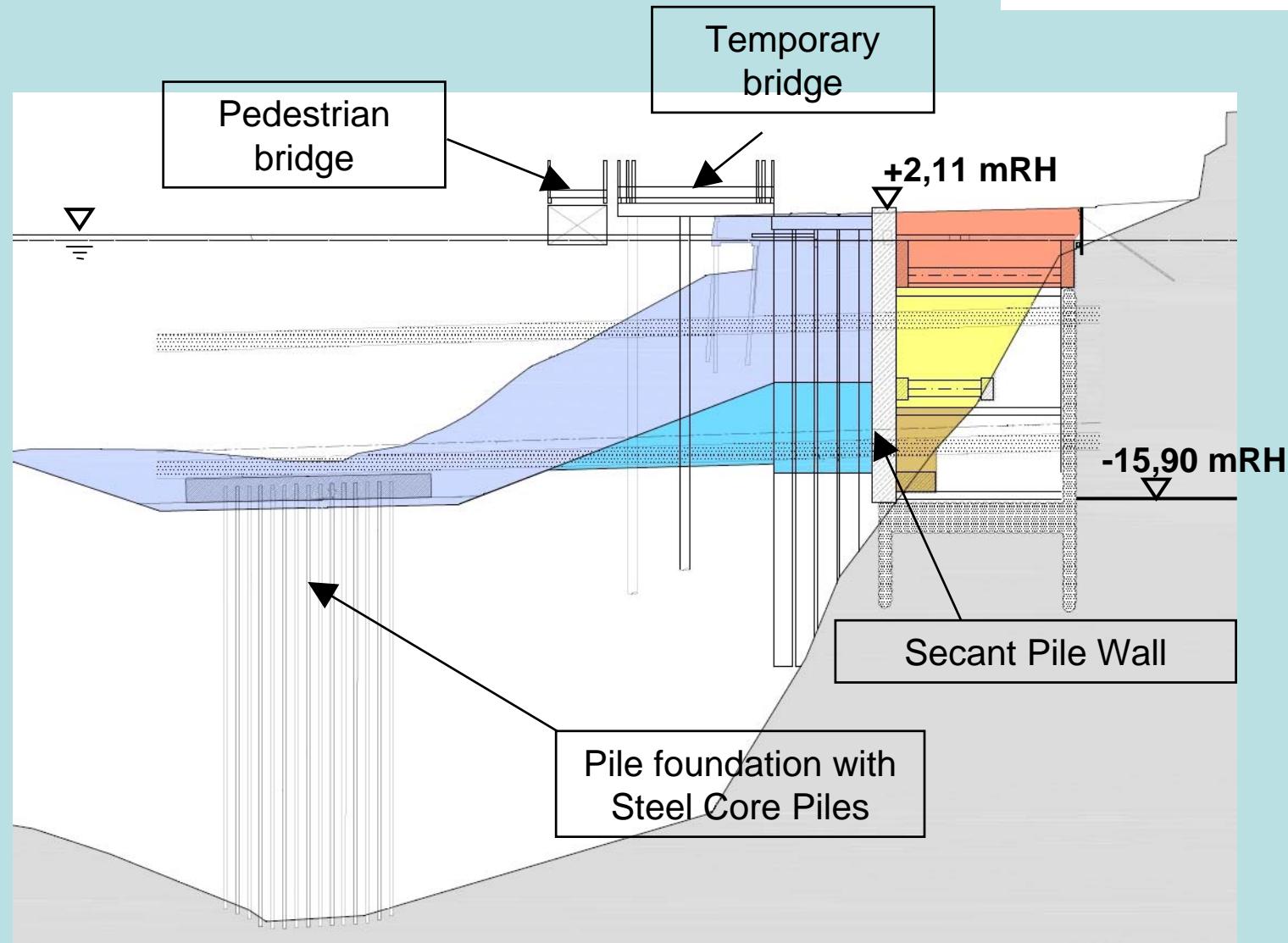
Söderströmstunneln – General Presentation of the Project

Söder Mälarstrand



pihl

JV SÖDERSTRÖMSTUNNELN HB



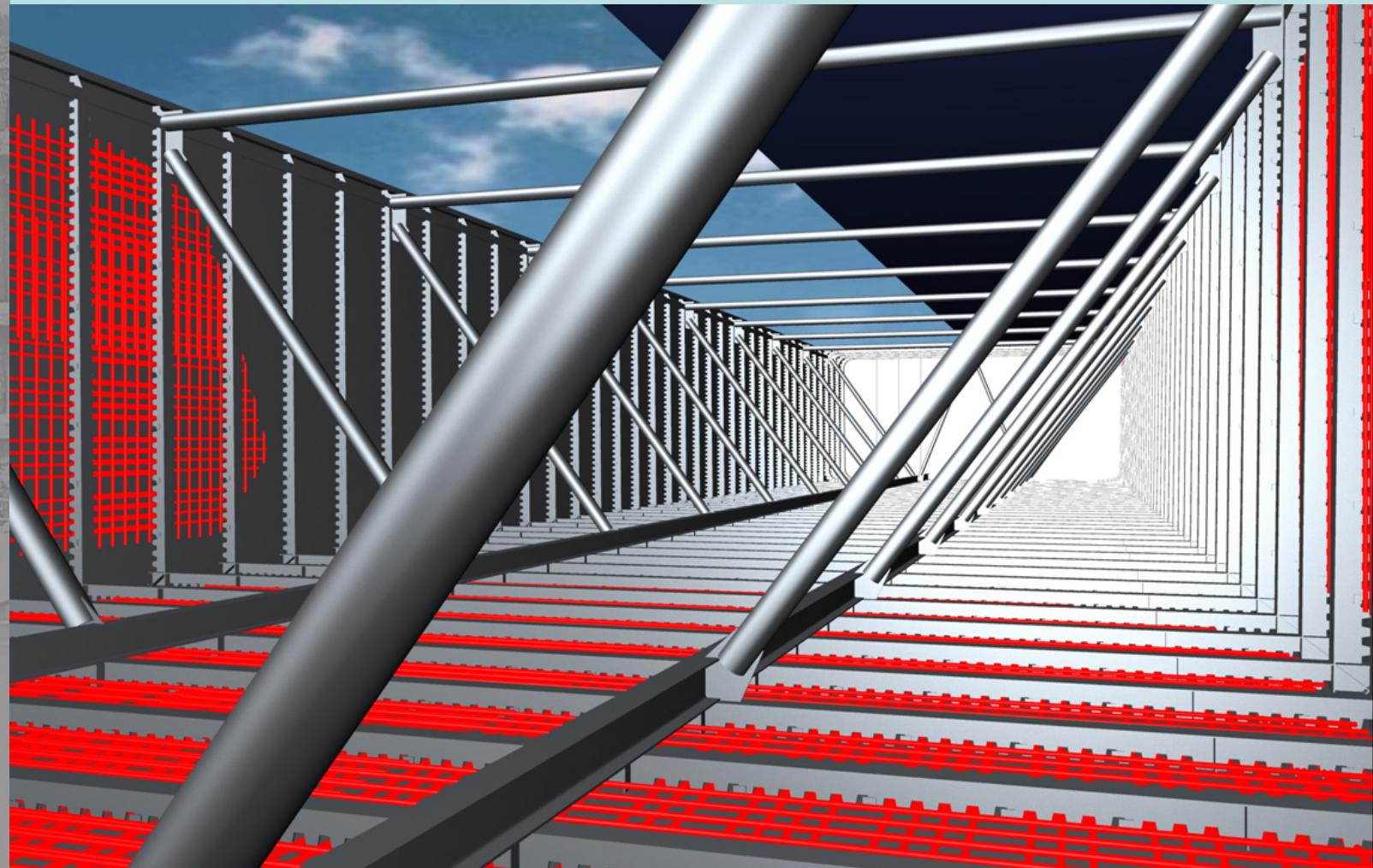
Söderströmstunneln – General Presentation of the Project

Steel Core Piles



Söderströmstunneln – General Presentation of the Project

Tunnel Element



Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project

Tunnel Element



Transport across the Baltic Sea ...

Start: Dockyard of Tallinn

Destination: Lock of Södertälje

On open sea: 325 nm (600 km)

Total distance: 380 nm (700 km)

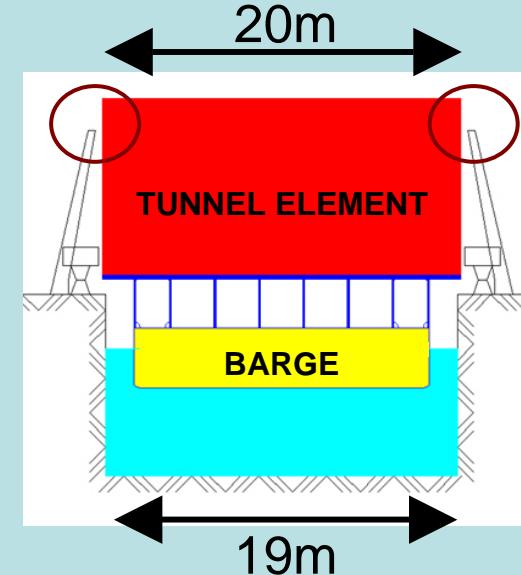
Duration: ca. 52 hours

Söderströmstunneln – General Presentation of the Project

Tunnel Element



...passage of the Lock of Södertälje...



Söderströmstunneln – General Presentation of the Project

Tunnel Element



Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB



Söderströmstunneln – General Presentation of the Project

Tunnel Element

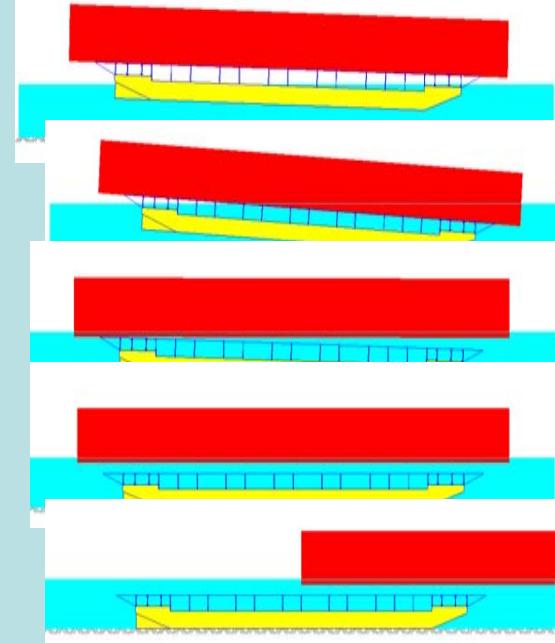


Söderströmstunneln – General Presentation of the Project

Immersion of Barge



Ballasting of Barge



Barge Recovery



Söderströmstunneln – General Presentation of the Project

Tunnel Element



Söderströmstunneln – General Presentation of the Project

Tunnel Element



Söderströmstunneln – General Presentation of the Project



...Transport Södertälje – Söder Mälarstrand

Tractive unit: Multicat

First destination: Underås

Distance: 30 nm (50 km)

Final destination: Söder Mälarstrand

Duration: ca. 8 hours

Söderströmstunneln – General Presentation of the Project



JV SÖDERSTRÖMSTUNNELN HB



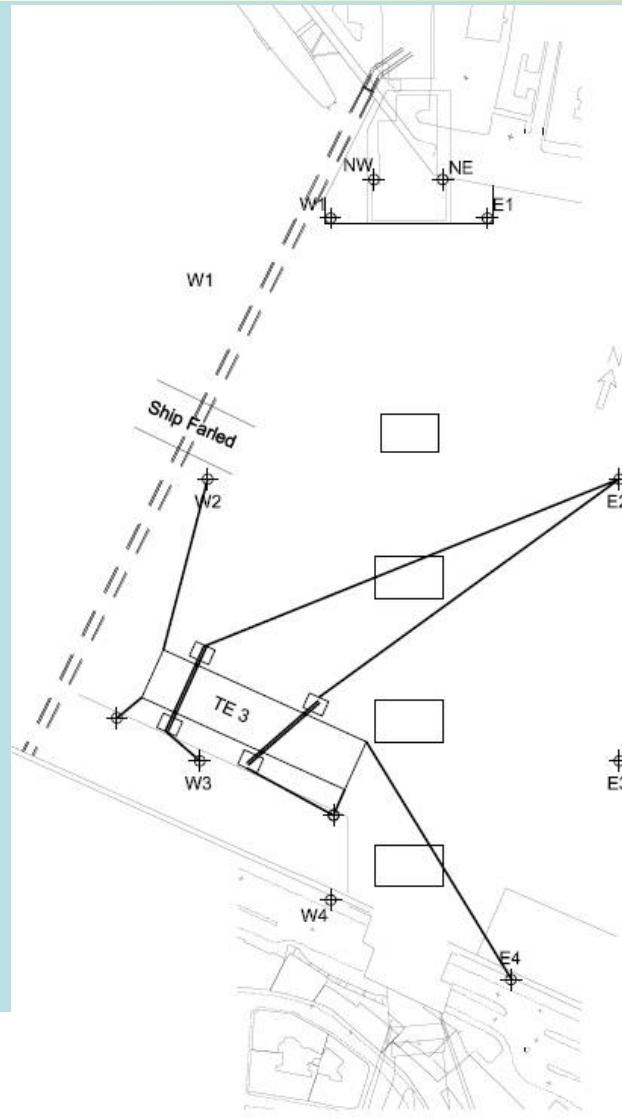
Söderströmstunneln – General Presentation of the Project

Floating Element



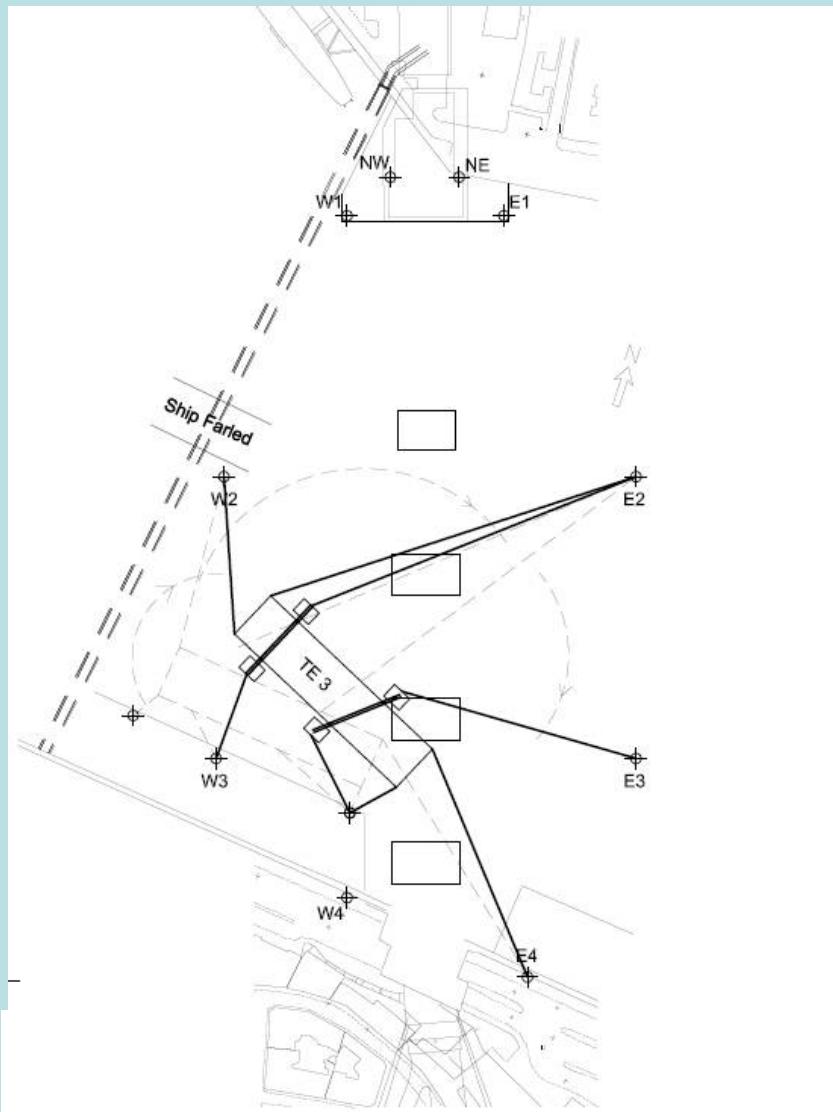
Söderströmstunneln – General Presentation of the Project

Warping of Elements



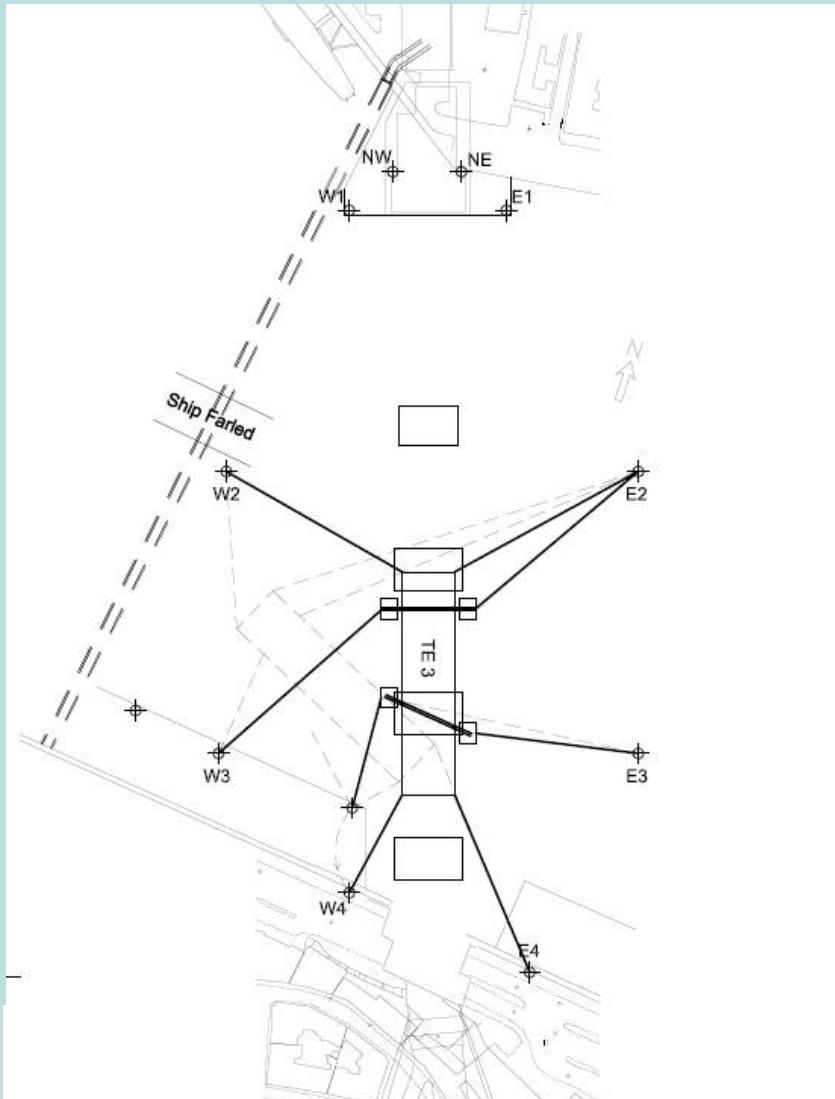
Söderströmstunneln – General Presentation of the Project

Warping of Elements



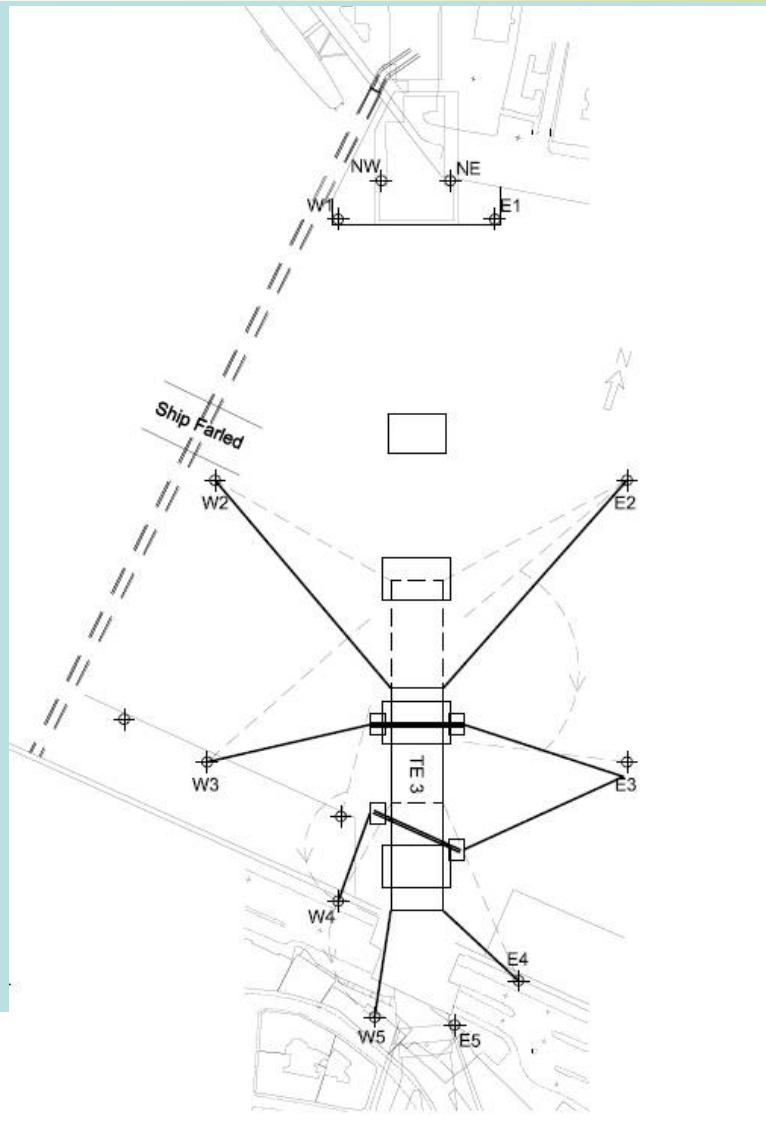
Söderströmstunneln – General Presentation of the Project

Warping of Elements



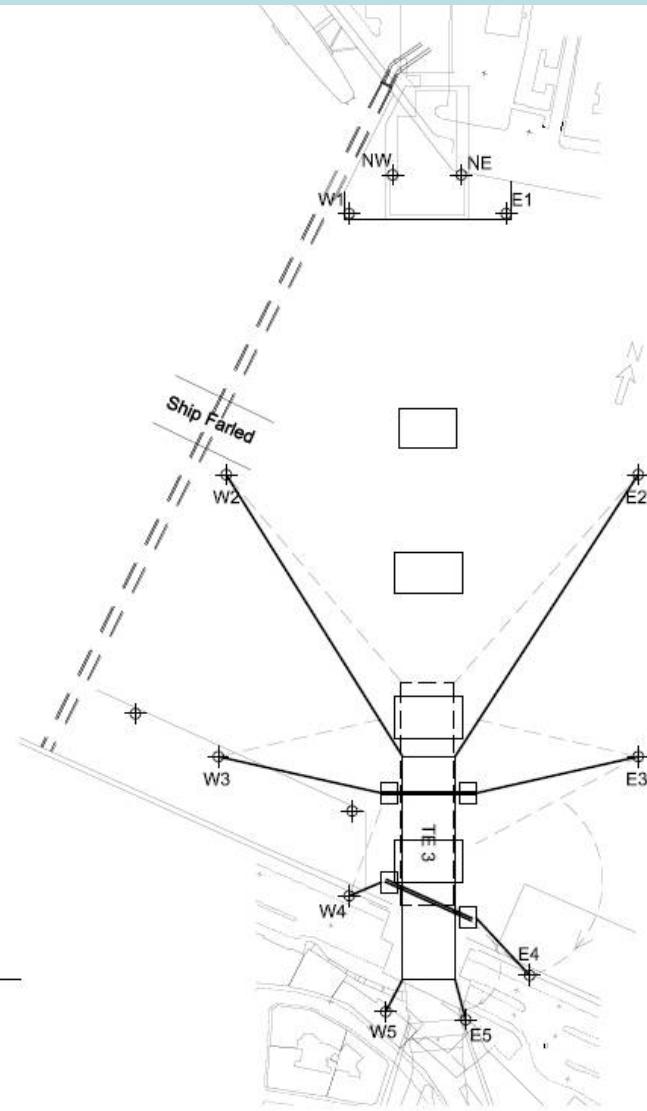
Söderströmstunneln – General Presentation of the Project

Warping of Elements



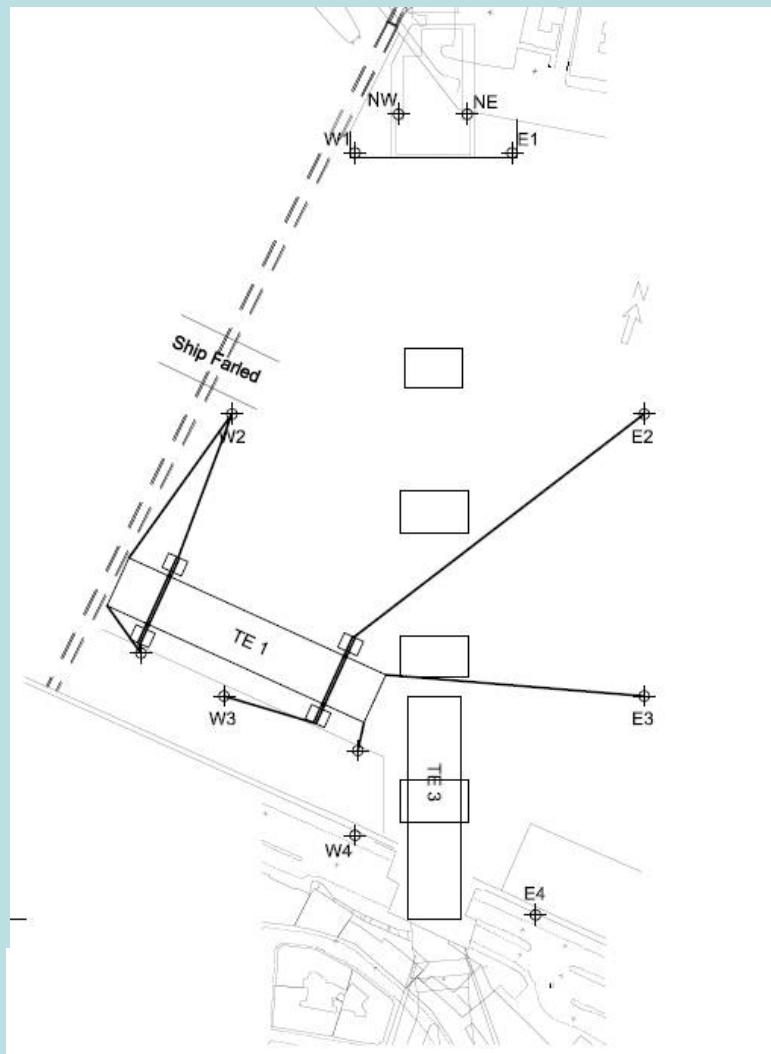
Söderströmstunneln – General Presentation of the Project

Warping of Elements



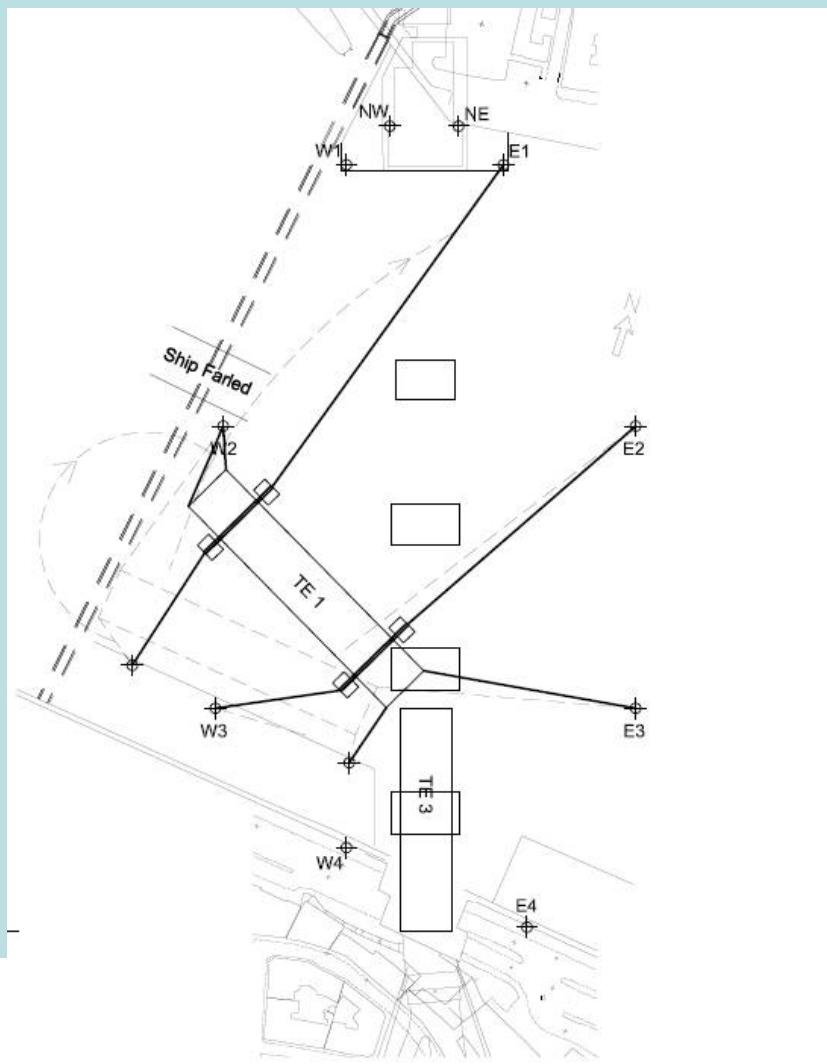
Söderströmstunneln – General Presentation of the Project

Warping of Elements



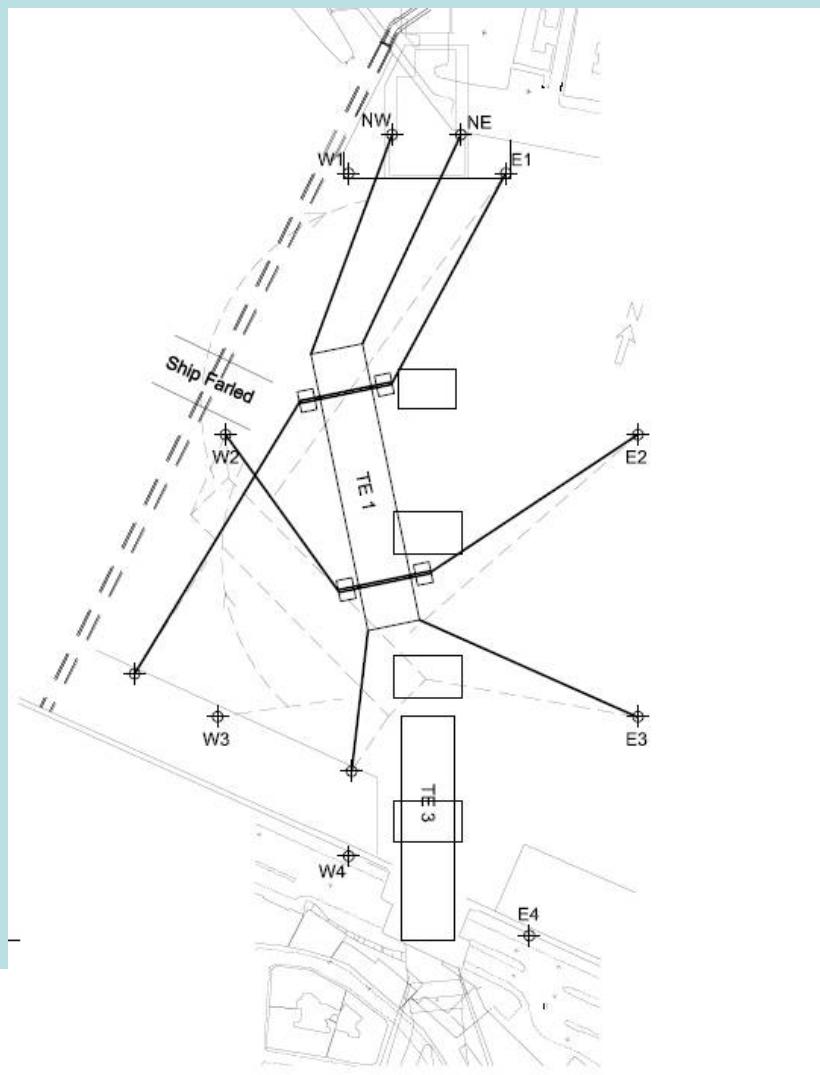
Söderströmstunneln – General Presentation of the Project

Warping of Elements



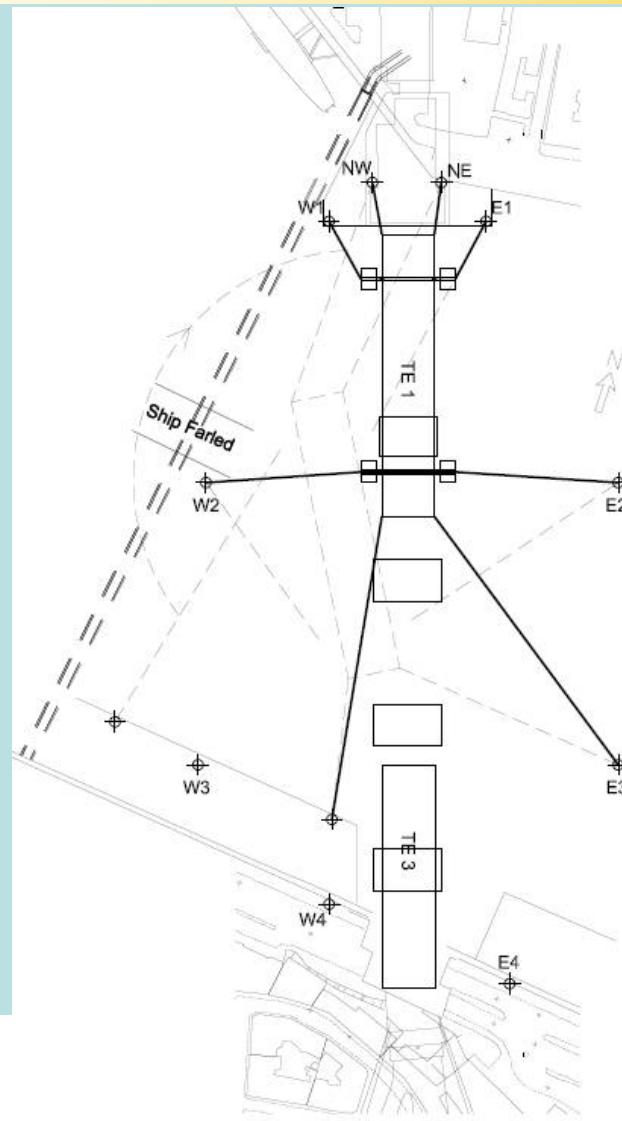
Söderströmstunneln – General Presentation of the Project

Warping of Elements



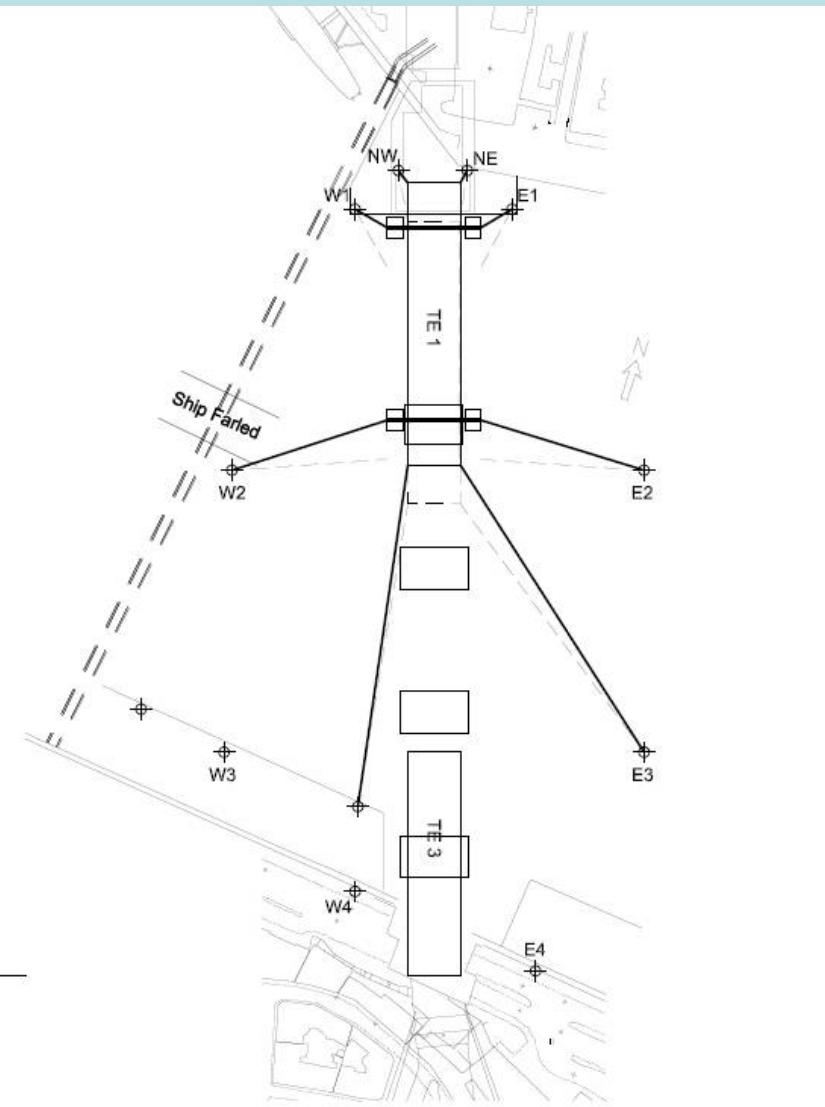
Söderströmstunneln – General Presentation of the Project

Warping of Elements



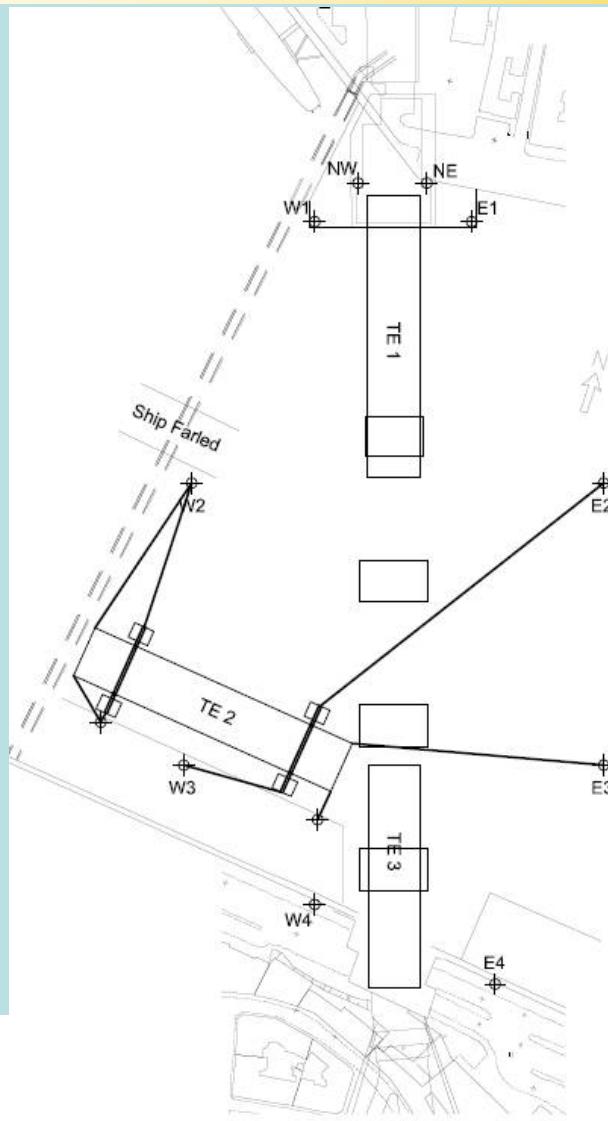
Söderströmstunneln – General Presentation of the Project

Warping of Elements



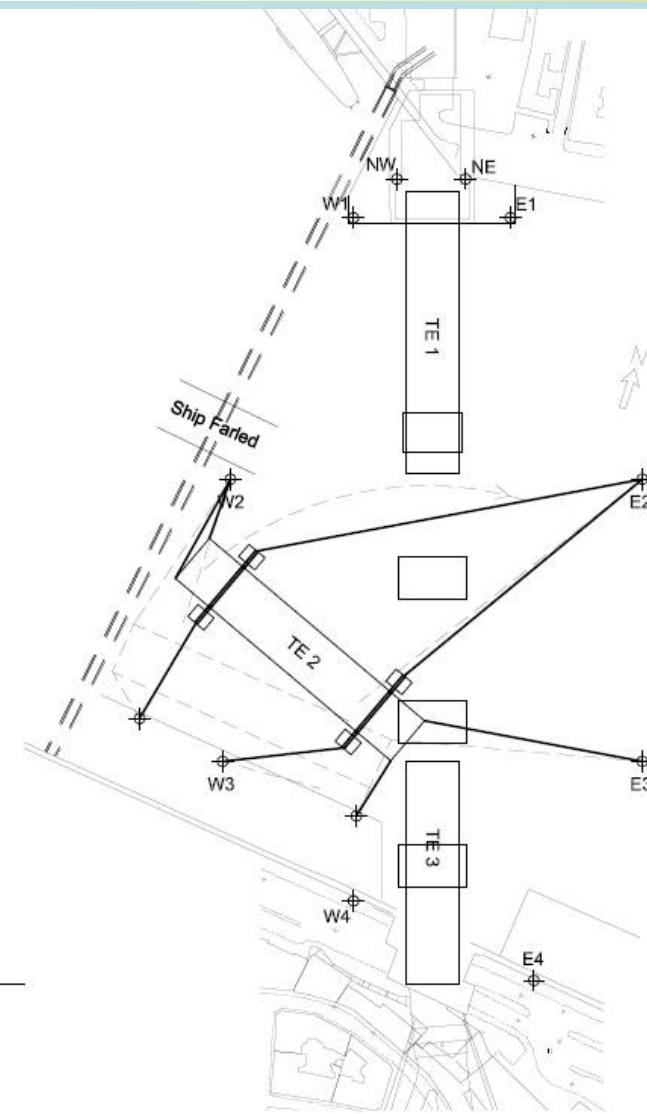
Söderströmstunneln – General Presentation of the Project

Warping of Elements



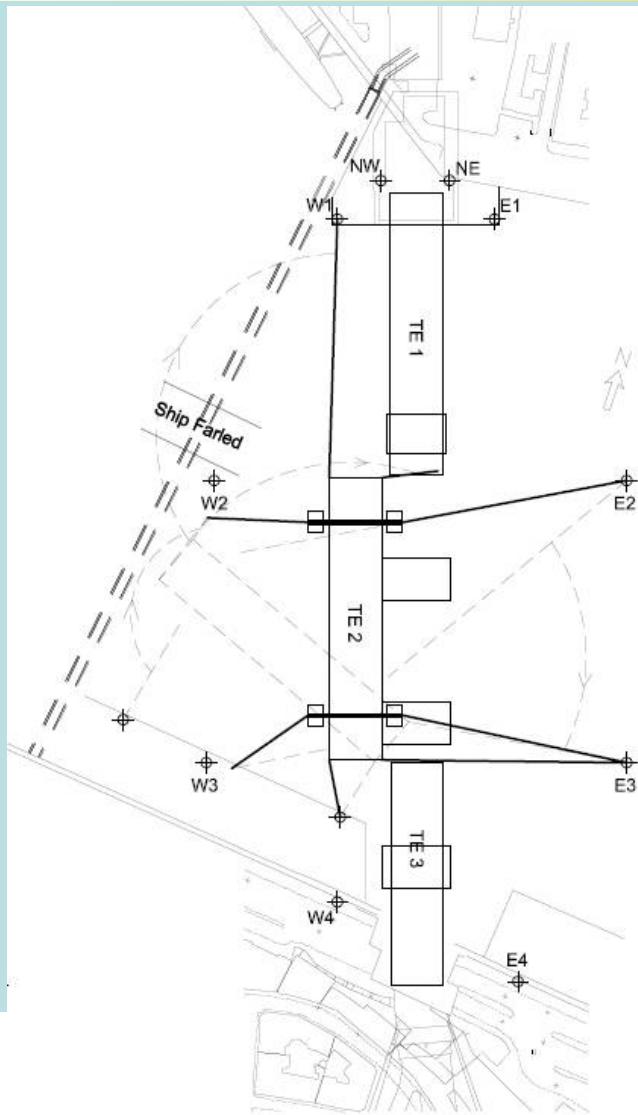
Söderströmstunneln – General Presentation of the Project

Warping of Elements



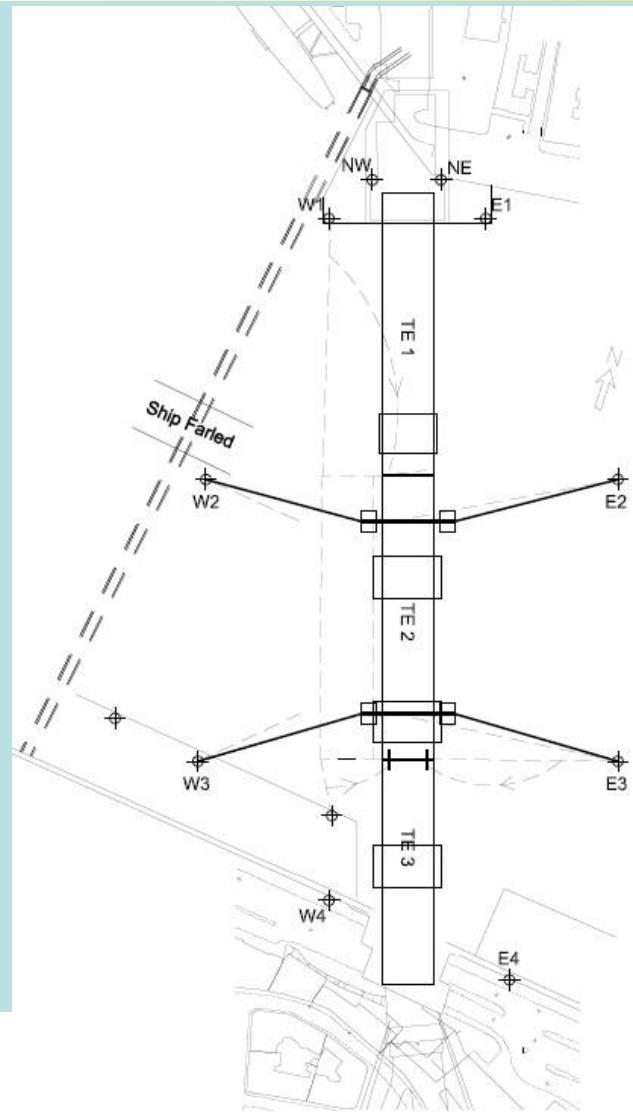
Söderströmstunneln – General Presentation of the Project

Warping of Elements



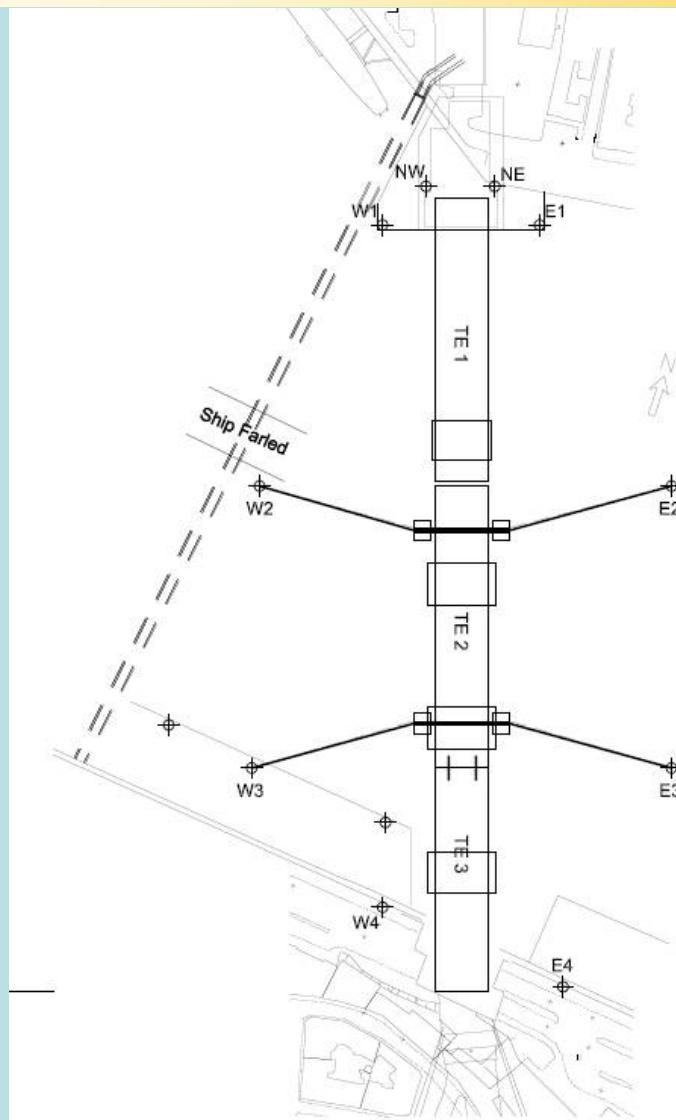
Söderströmstunneln – General Presentation of the Project

Warping of Elements



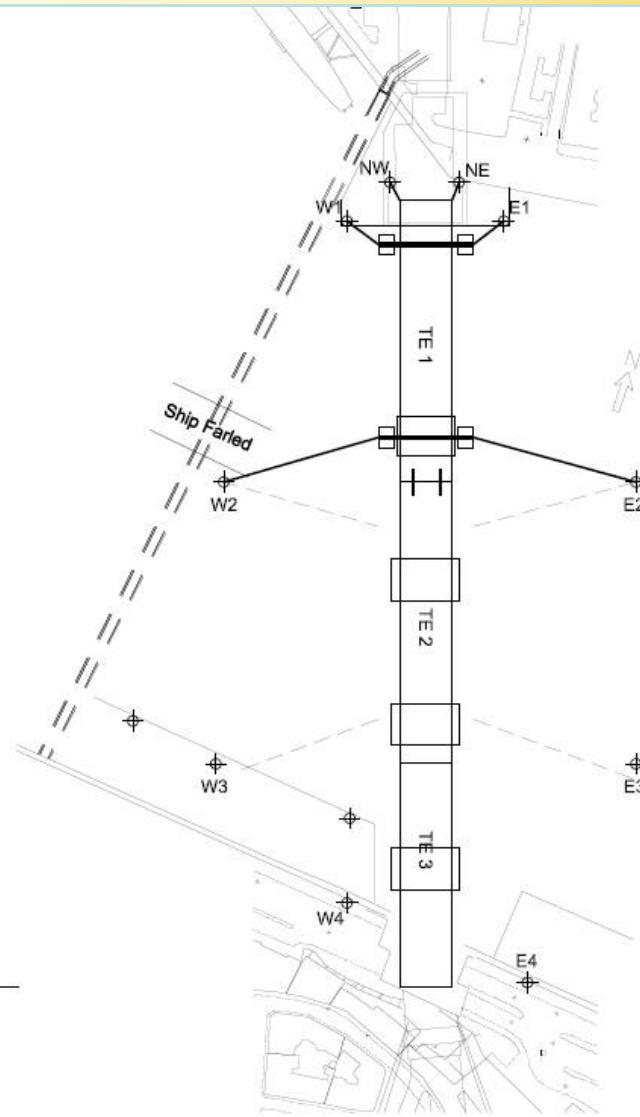
Söderströmstunneln – General Presentation of the Project

Warping of Elements



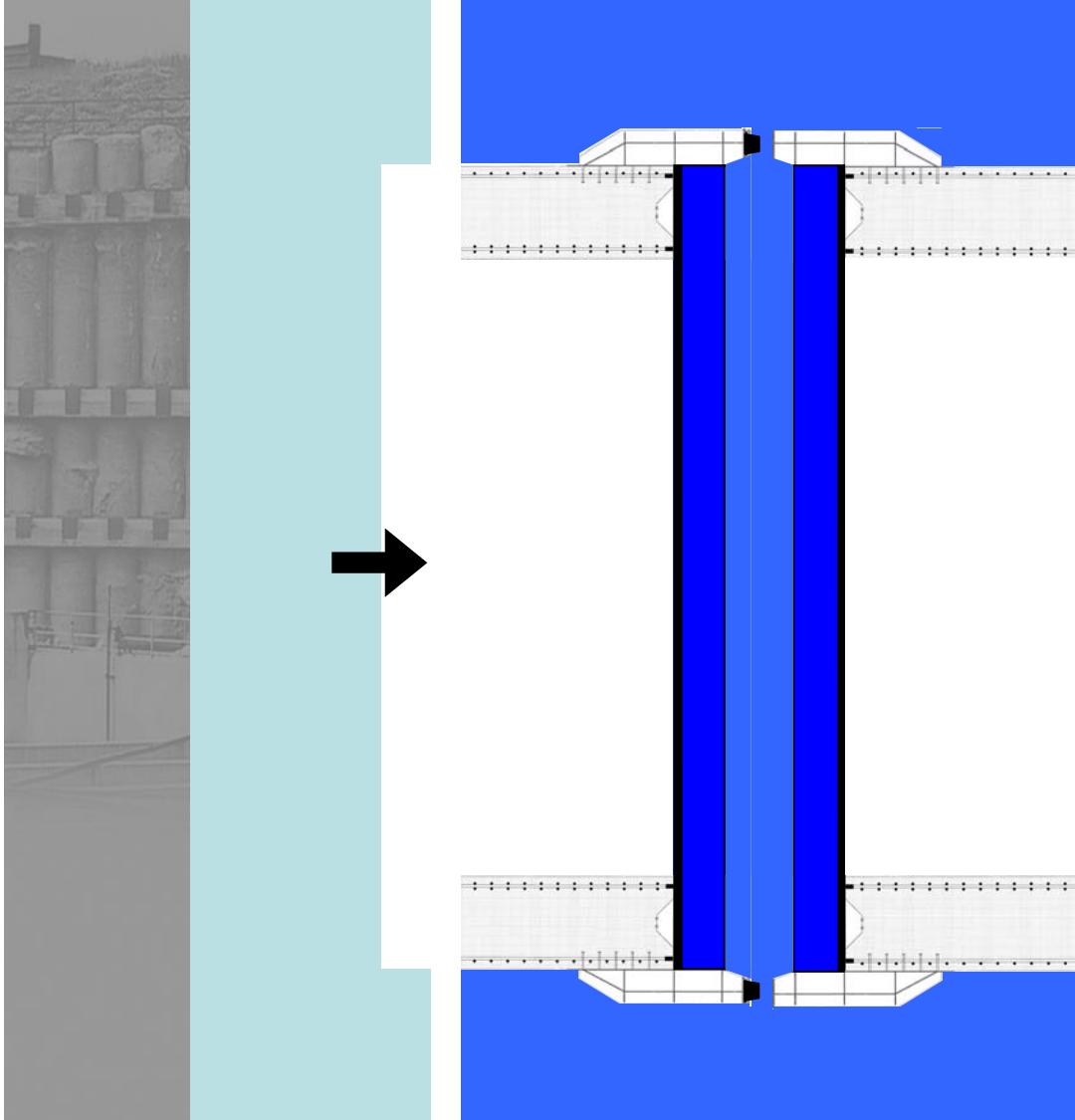
Söderströmstunneln – General Presentation of the Project

Warping of Elements



Söderströmstunneln – General Presentation of the Project

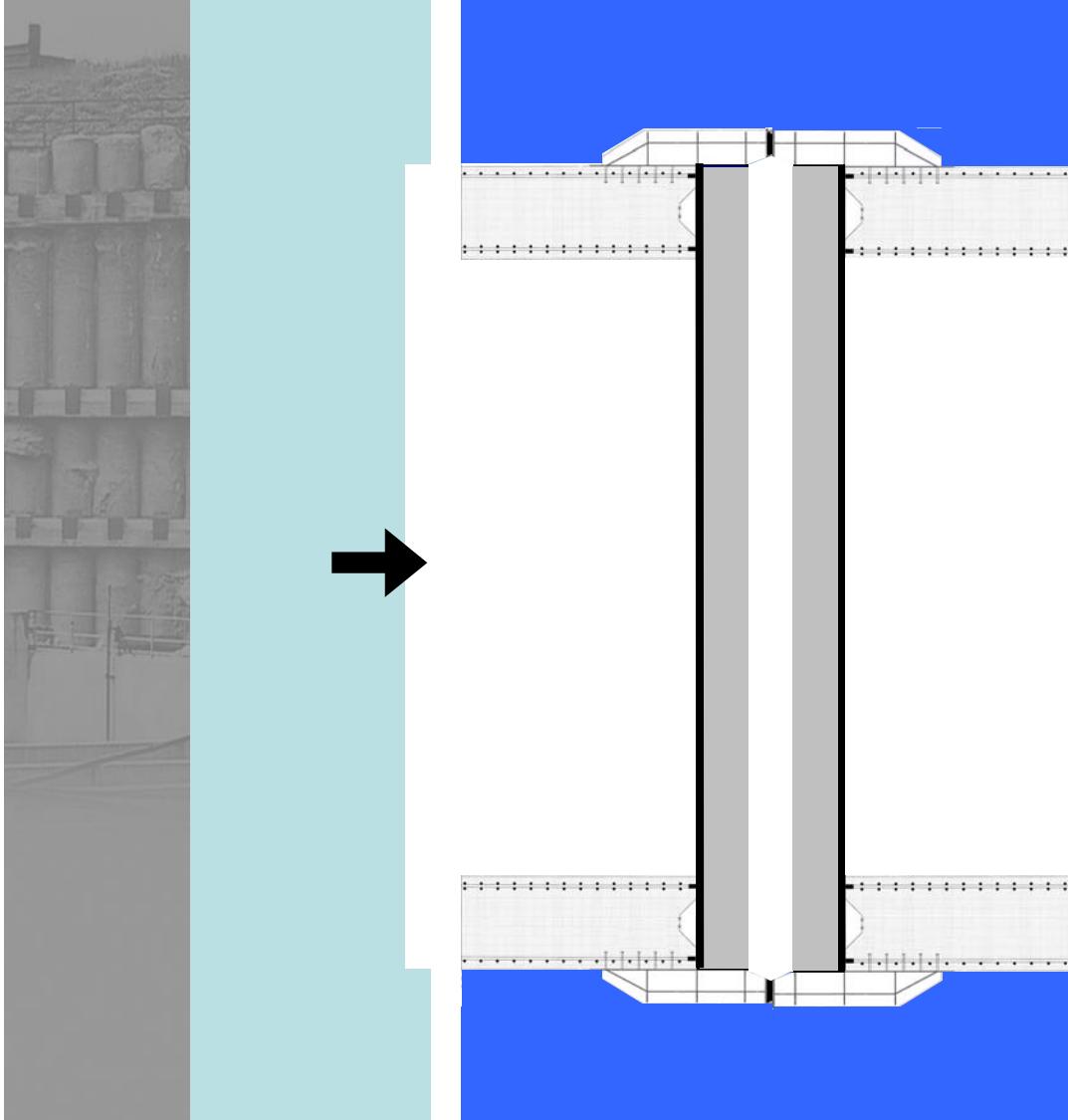
Joining of Elements



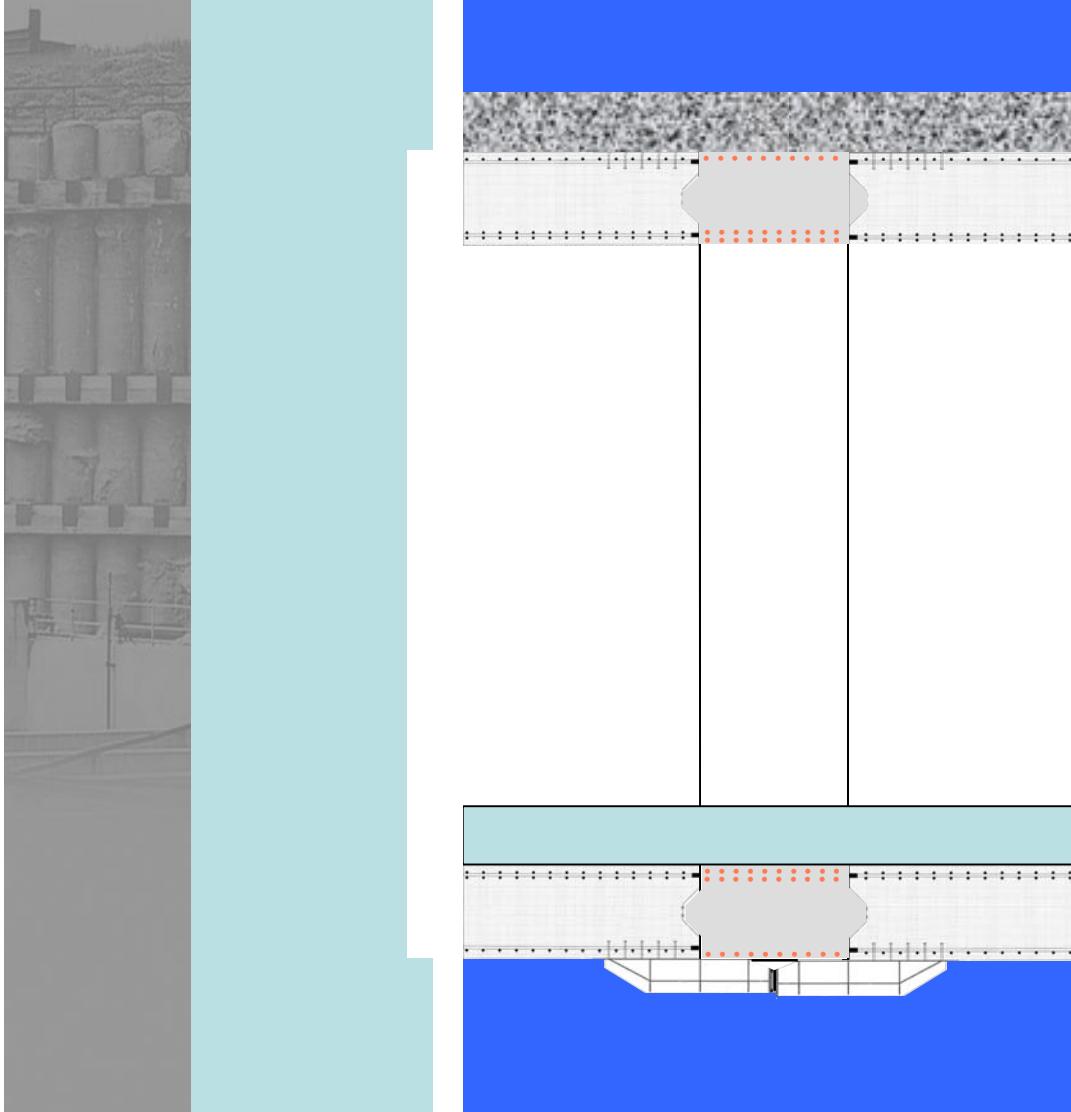
1. Element in place
2. TE pulled forward for initial sealing

Joining of Elements

1. Element in place
2. TE pulled forward for initial sealing
3. Void between Bulkheads emptied



Joining of Elements



1. Element in place
2. TE pulled forward for initial sealing
3. Void between Bulkheads emptied
4. Steel shell connected from inside
5. Bulkheads removed
6. Reinforcement installed
7. Concrete joint casted
8. Ballast Concrete casted
9. Stone protection placed